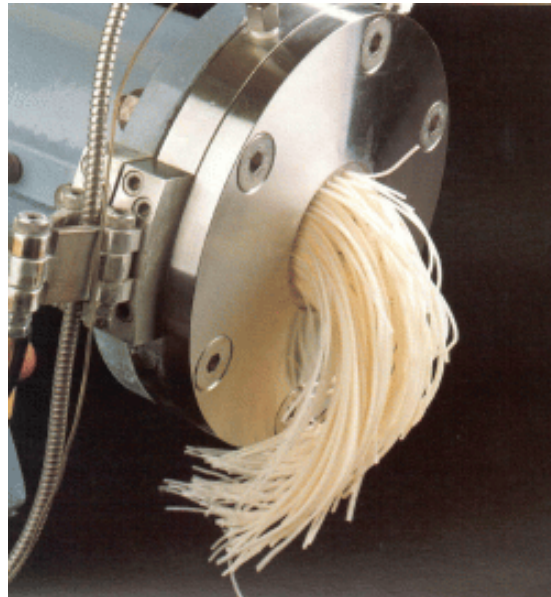


Non-Newtonian Fluids



Non-Newtonian Flow

Goals

- Describe key differences between a Newtonian and non-Newtonian fluid
- Identify examples of Bingham plastics (BP) and power law (PL) fluids
- Write basic equations describing shear stress and velocities of non-Newtonian fluids
- Calculate frictional losses in a non-Newtonian flow system



Non-Newtonian Fluids

Newtonian Fluid

$$\tau_{rz} = -\mu \frac{du_z}{dr}$$

Non-Newtonian Fluid

$$\tau_{rz} = -\eta \frac{du_z}{dr}$$

η is the apparent viscosity and is not constant for non-Newtonian fluids.



η - Apparent Viscosity

The shear rate dependence of η categorizes non-Newtonian fluids into several types.

Power Law Fluids:

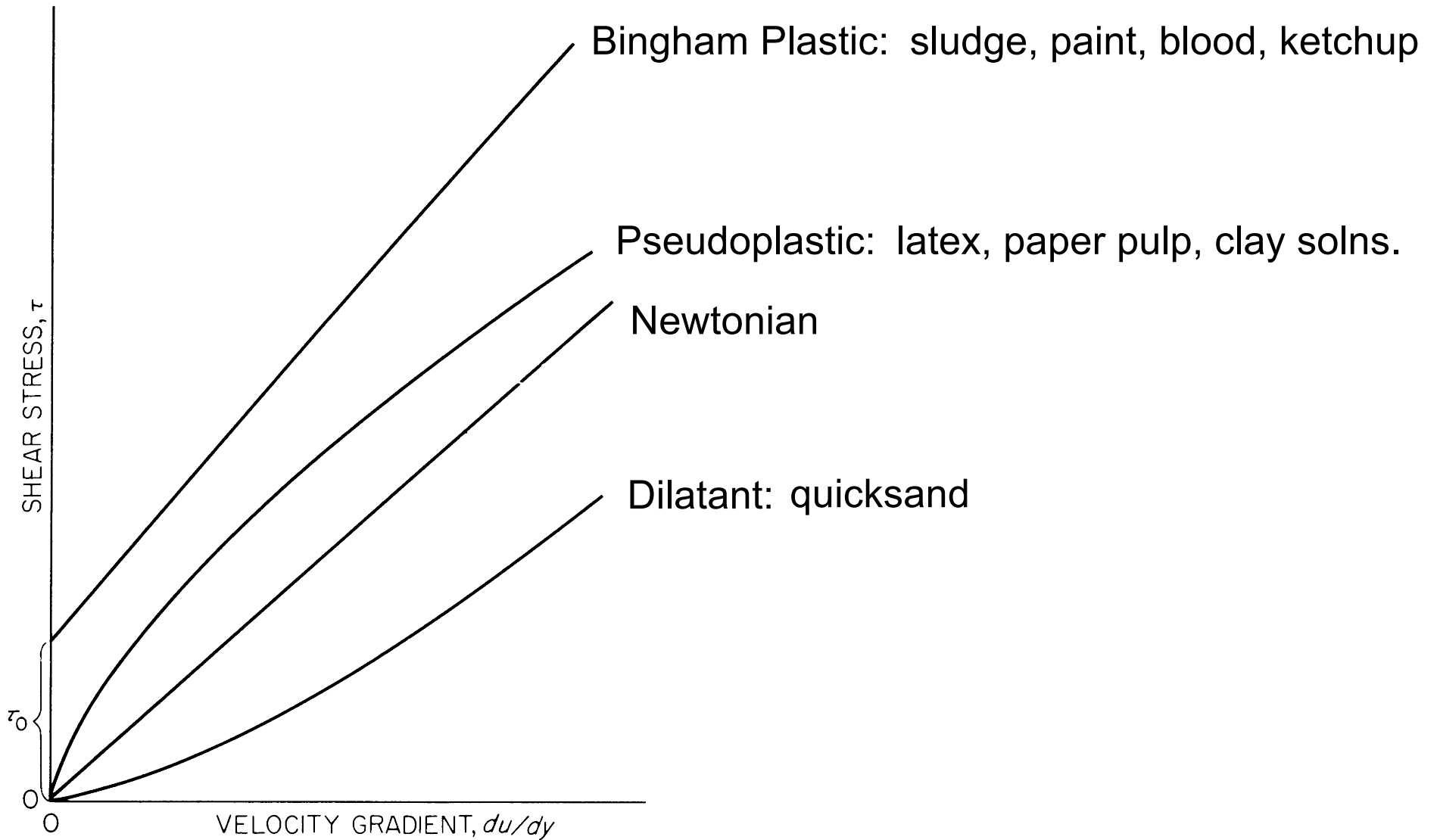
- Pseudoplastic – η (viscosity) decreases as shear rate increases (shear rate thinning)
- Dilatant – η (viscosity) increases as shear rate increases (shear rate thickening)

Bingham Plastics:

- η depends on a critical shear stress (τ_0) and then becomes constant



Non-Newtonian Fluids



Modeling Power Law Fluids

Oswald - de Waele

$$\tau_{rz} = K \left(-\frac{du_z}{dr} \right)^n = \left[K \left(\frac{du_z}{dr} \right)^{n-1} \right] \left(-\frac{du_z}{dr} \right)$$

where:

K = flow consistency index

n = flow behavior index

μ_{eff}



Note: Most non-Newtonian fluids are pseudoplastic $n < 1$.



Modeling Bingham Plastics

$$\left| \tau_{rz} \right| < \tau_0 \quad \frac{du_z}{dr} = 0 \quad \text{Rigid}$$

$$\left| \tau_{rz} \right| \geq \tau_0 \quad \tau_{rz} = -\mu_\infty \frac{du_z}{dr} \pm \tau_0$$



Frictional Losses Non-Newtonian Fluids

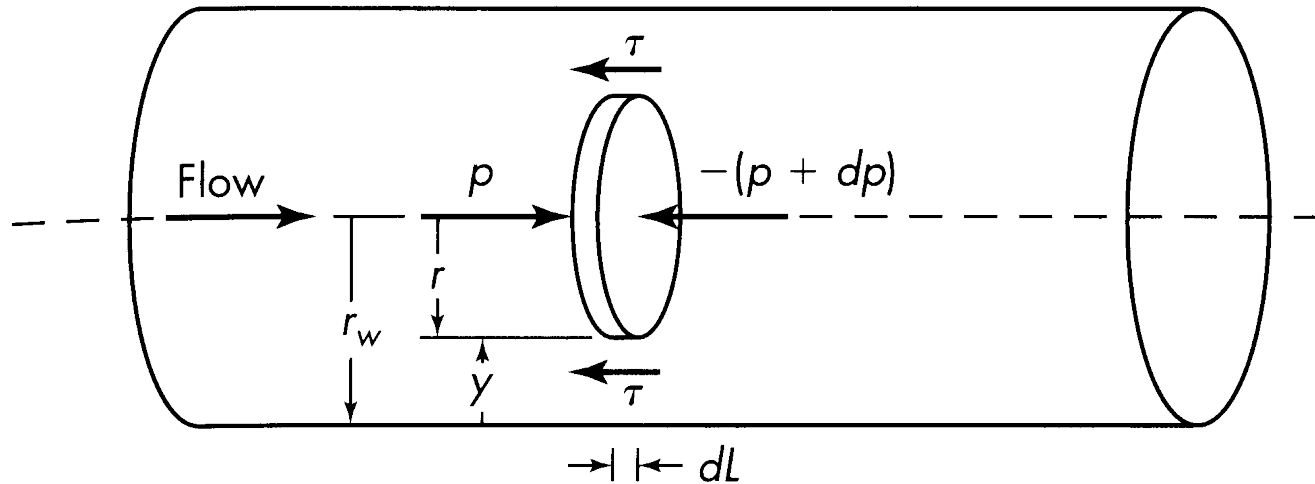
Recall:

$$h_f = 4f \frac{L}{D} \frac{\bar{V}^2}{2}$$

Applies to any type of fluid under any flow conditions



Laminar Flow



Mechanical Energy Balance

$$\frac{\Delta p}{\rho} + \frac{\Delta \alpha \bar{V}^2}{2} + g \Delta z + h_f = \hat{W}$$

The equation shows the mechanical energy balance for a fluid element. The terms are: $\frac{\Delta p}{\rho}$ (pressure change), $\frac{\Delta \alpha \bar{V}^2}{2}$ (kinetic energy change), $g \Delta z$ (potential energy change), h_f (friction loss), and \hat{W} (work input). The terms $\frac{\Delta \alpha \bar{V}^2}{2}$, $g \Delta z$, and \hat{W} are crossed out with diagonal lines, and their corresponding values are 0, 0, and 0 respectively.



MEB (contd)

Combining:

$$f = \frac{1}{4} \left(\frac{D}{L} \right) \frac{2}{\bar{V}^2} \left(-\frac{\Delta p}{\rho} \right)$$



Momentum Balance

$$\dot{m}(\beta_2 \bar{V}_2 - \beta_1 \bar{V}_1) = p_1 S_1 - p_2 S_2 - F_w - F_g \quad 0$$

$$2\pi r L \tau_{rz} = \pi r^2 (-\Delta p)$$

$$-\Delta p = 2 \frac{L}{r} \tau_{rz}$$



Power Law Fluid

$$\tau_{rz} = K \left(-\frac{du_z}{dr} \right)^n$$

$$\frac{du_z}{dr} = - \left(\frac{1}{2} \frac{\Delta p}{KL} \right)^{1/n} r^{1/n}$$

Boundary Condition

$$r = R \quad u_z = 0$$



Velocity Profile of Power Law Fluid Circular Conduit

Upon Integration and Applying BC

$$u_z = \left(-\frac{1}{2} \frac{\Delta p}{KL} \right)^{1/n} \left(\frac{n}{n+1} \right) \left[R^{\frac{n+1}{n}} - r^{\frac{n+1}{n}} \right]$$

Power Law (contd)

Need bulk average velocity

$$\bar{V} = \frac{1}{S} \int_S u dS = \frac{1}{\pi R^2} \int (2\pi r u_z) dr$$

$$\bar{V} = \left[-\frac{1}{2} \frac{\Delta p}{KL} \right]^{1/n} \left(\frac{n}{3n+1} \right) R^{\frac{n+1}{n}}$$

Power Law Results (Laminar Flow)

$$\Delta p = \frac{2^{n+2} \left(\frac{3n+1}{n} \right)^n L K \bar{V}^n}{D^{n+1}}$$

↑ Hagen-Poiseuille (laminar Flow) for Power Law Fluid ↑

Recall

$$f = \frac{1}{4} \left(\frac{D}{L} \right) \left(\frac{2}{\bar{V}^2} \right) \frac{\Delta p}{\rho}$$

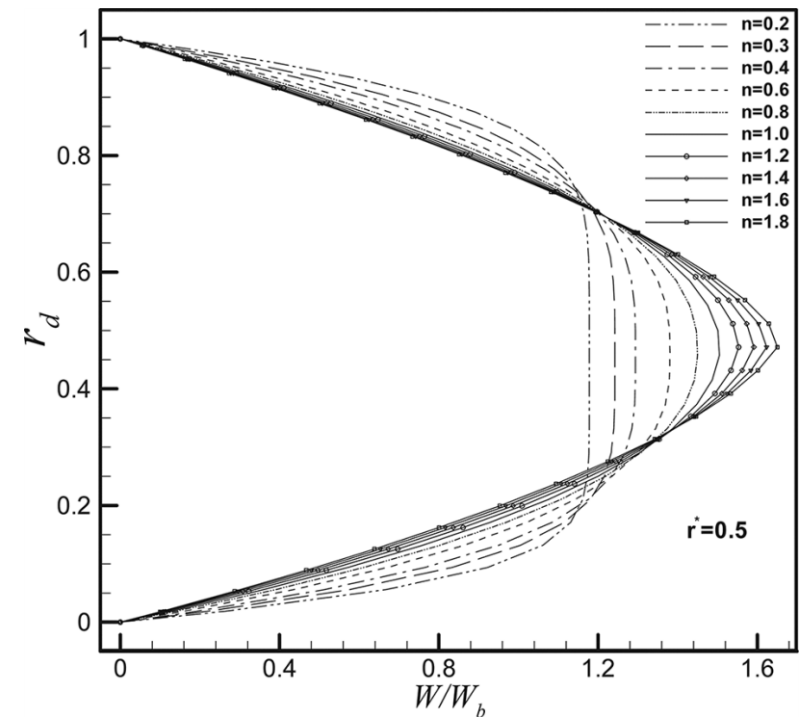


Power Law Fluid Behavior

Power Law Reynolds Number and Kinetic Energy Correction

$$Re_{PL} = 2^{3-n} \left(\frac{n}{3n+1} \right)^n \frac{\bar{V}^{2-n} D^n \rho}{K}$$

$$Re_{PL,critical} = 2100 \frac{(4n+2)(5n+3)}{3(3n+1)^2}$$



$$\alpha = \frac{3(3n+1)^2}{(2n+1)(5n+3)}$$

Laminar Flow Friction Factor Power Law Fluid

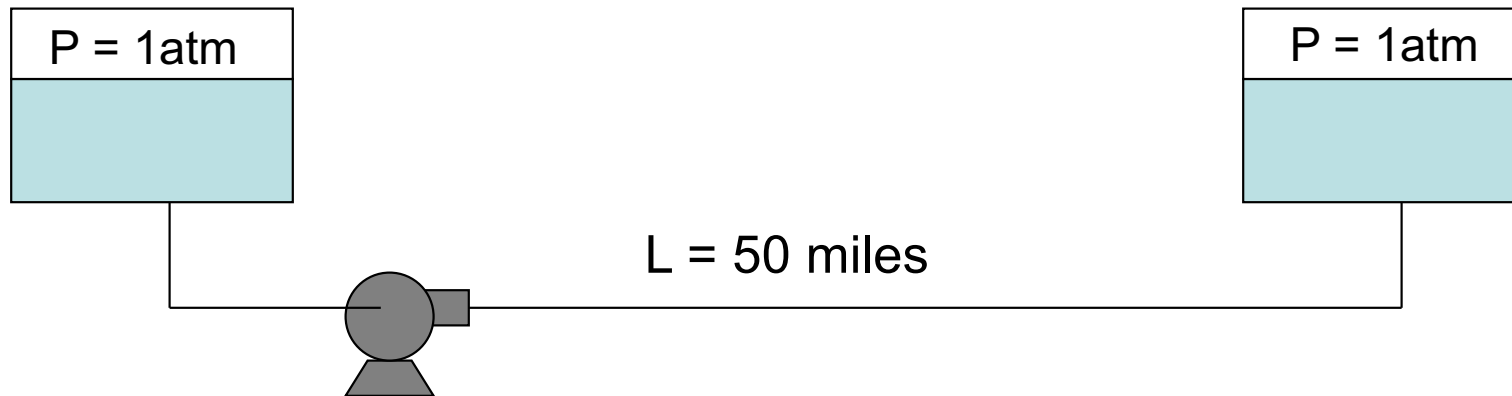
$$f = \frac{2^{n+1} \left(\frac{3n+1}{n} \right)^n K}{\bar{V}^{2-n} D^n \rho}$$

$$f = \frac{16}{Re_{PL}}$$



Power Law Fluid Example

A coal slurry is to be transported by horizontal pipeline. It has been determined that the slurry may be described by the power law model with a flow index of 0.4, an apparent viscosity of 50 cP at a shear rate of 100 /s, and a density of 90 lb/ft³. What horsepower would be required to pump the slurry at a rate of 900 GPM through an 8 in. Schedule 40 pipe that is 50 miles long ?



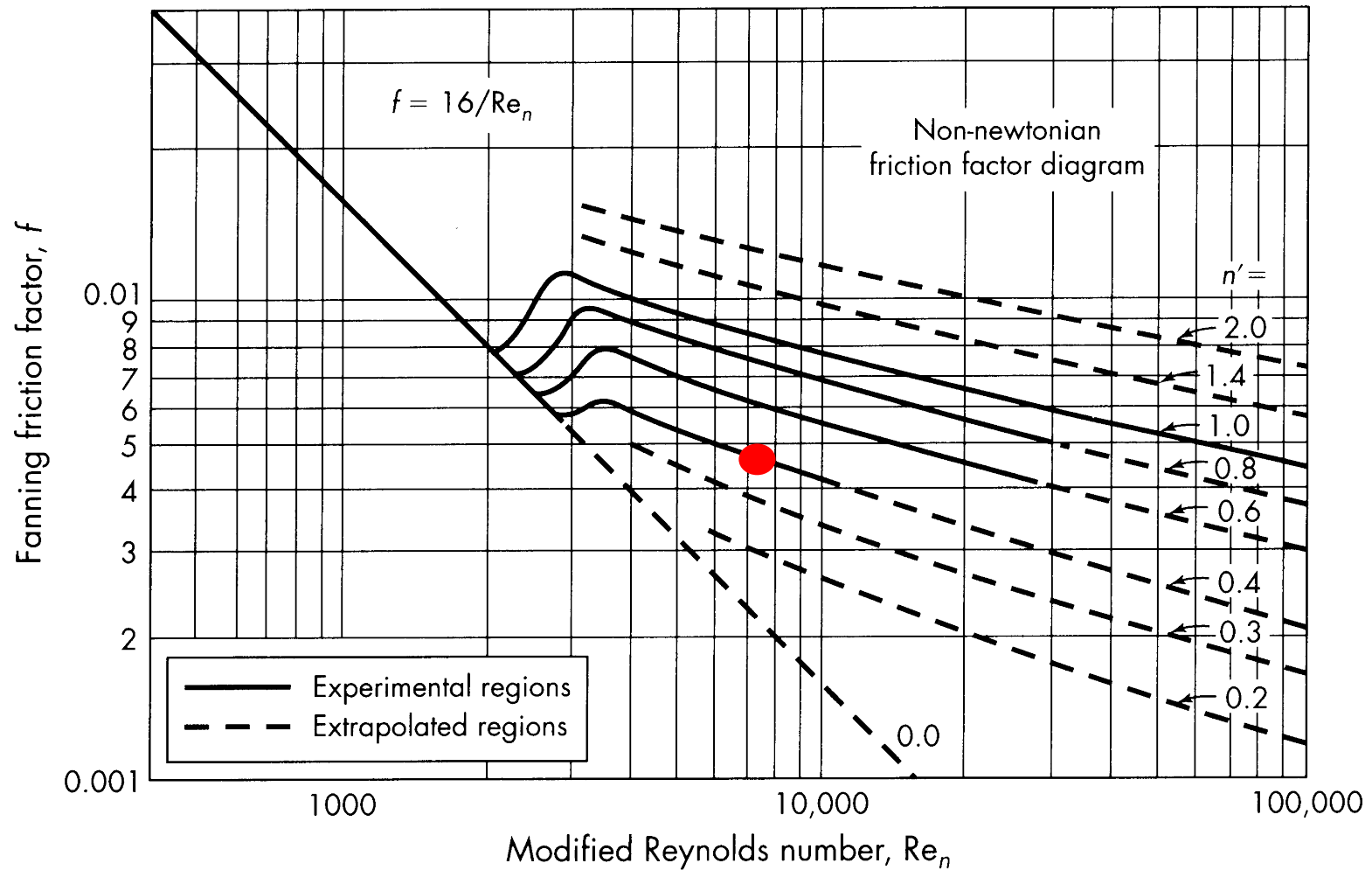
$$\tau_{rz} = K \left(\frac{\partial V}{\partial r} \right)^n = \mu_{\text{eff}} \left(\frac{\partial V}{\partial r} \right)$$

$$K = 50cP \left(\frac{100}{s} \right)^{1-0.4} = 0.792 \frac{\text{kg}}{\text{m s}^{1.6}}$$

$$\tilde{V} = \left(\frac{900 \text{ gal}}{\text{min}} \right) * \left(\frac{1 \text{ ft}^3}{7.48 \text{ gal}} \right) * \left(\frac{1 \text{ min}}{60 \text{ s}} \right) * \left(\frac{1}{0.3474 \text{ ft}^2} \right) * \left(\frac{\text{m}}{3.281 \text{ ft}} \right) = 1.759 \frac{\text{m}}{\text{s}}$$

$$RE_N = 2^{(3-0.4)} \left(\frac{0.4}{3 * (0.4) + 1} \right)^{0.4} \left[\frac{(0.202 \text{ m})^{0.4} \left(1442 \frac{\text{kg}}{\text{m}^3} \right) \left(1.759 \frac{\text{m}}{\text{s}} \right)^{1.6}}{0.792 \frac{\text{kg}}{\text{m s}^{1.6}}} \right] = 7273$$

Friction Factor (Power Law Fluid)



$$W_p = \frac{\Delta P}{\rho} + \frac{\Delta \alpha V^2}{2g_c} + \frac{g\Delta Z}{g_c} + h_f$$

$$W_p = h_f = 4f \left(\frac{L}{D} \right) \frac{V^2}{2}$$

$$f = 0.0048 \quad \text{Fig 5.11}$$

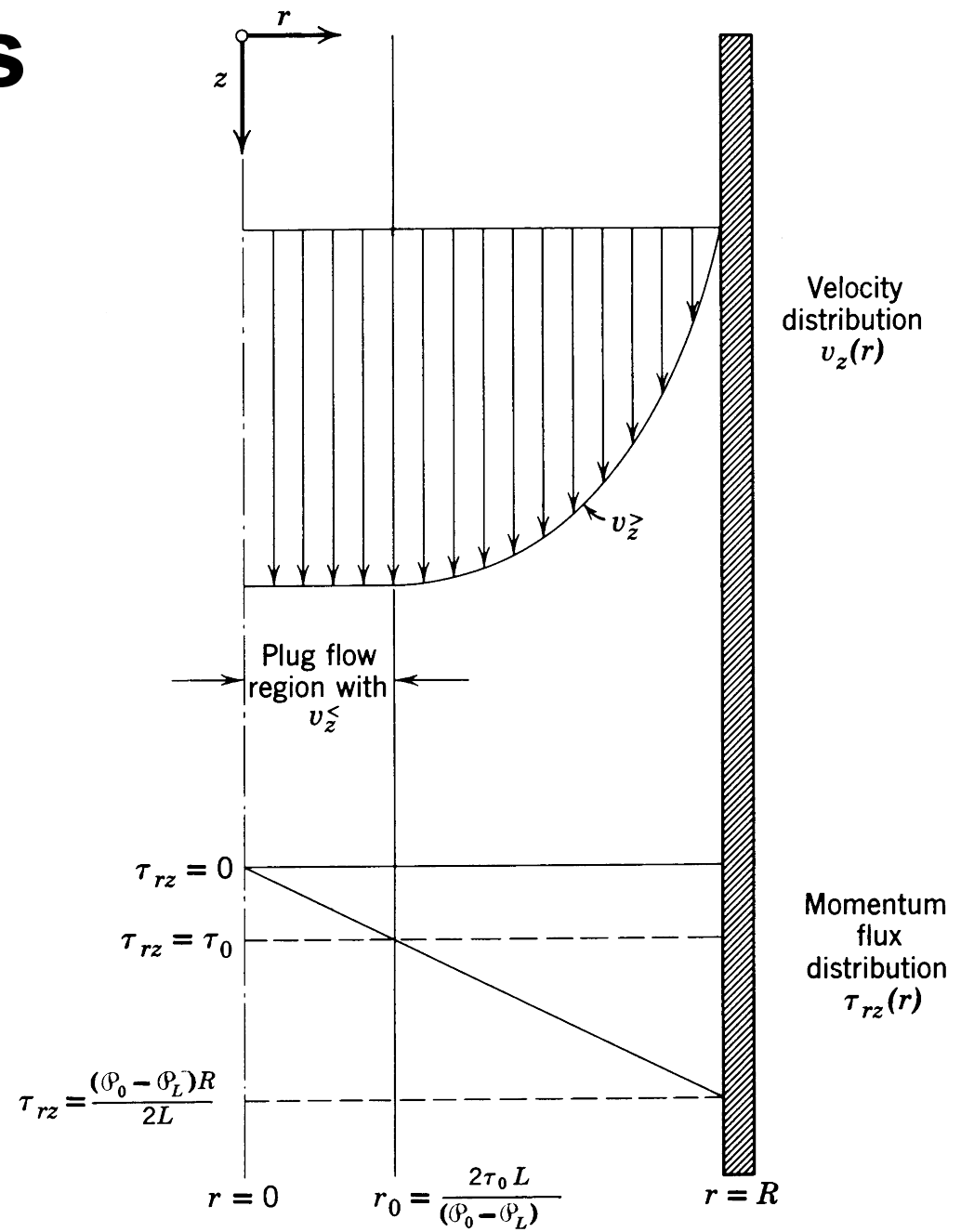
$$W_p = h_f = 4(0.0048) \left(\frac{80460m}{0.202m} \right) \frac{\left(1.760 \frac{m}{s} \right)^2}{2} = 11,845 \frac{m^2}{s^2}$$

$$\dot{m} = 1.759 \frac{m}{s} * (0.0323 m^2) * \left(1442 \frac{kg}{m^3} \right) = 81.9 \frac{kg}{s}$$

$$Power = \frac{81.9 \frac{kg}{s} \left(11,845 \frac{m^2}{s^2} \right)}{1000} = 970.1 kW = 1300 Hp$$

Bingham Plastics

Bingham plastics exhibit Newtonian behavior after the shear stress exceeds τ_0 . For flow in circular conduits Bingham plastics behave in an interesting fashion.



Bingham Plastics

Unsheared Core

$$r \leq r_c \quad u_z = u_c = \frac{\tau_0}{2\mu_\infty r_c} (R - r_c)^2$$

Sheared Annular Region

$$r > r_c \quad u_z = \frac{(R - r)}{\mu_\infty} \left[\frac{\tau_{rz}}{2} \left(1 + \frac{r}{R} \right) - \tau_0 \right]$$

Laminar Bingham Plastic Flow

$$f = \frac{16}{\text{Re}_{BP}} \left[1 + \frac{He}{6 \text{Re}_{BP}} - \frac{He^4}{3 f^3 (\text{Re}_{BP})^7} \right] \quad (\text{Non-linear})$$

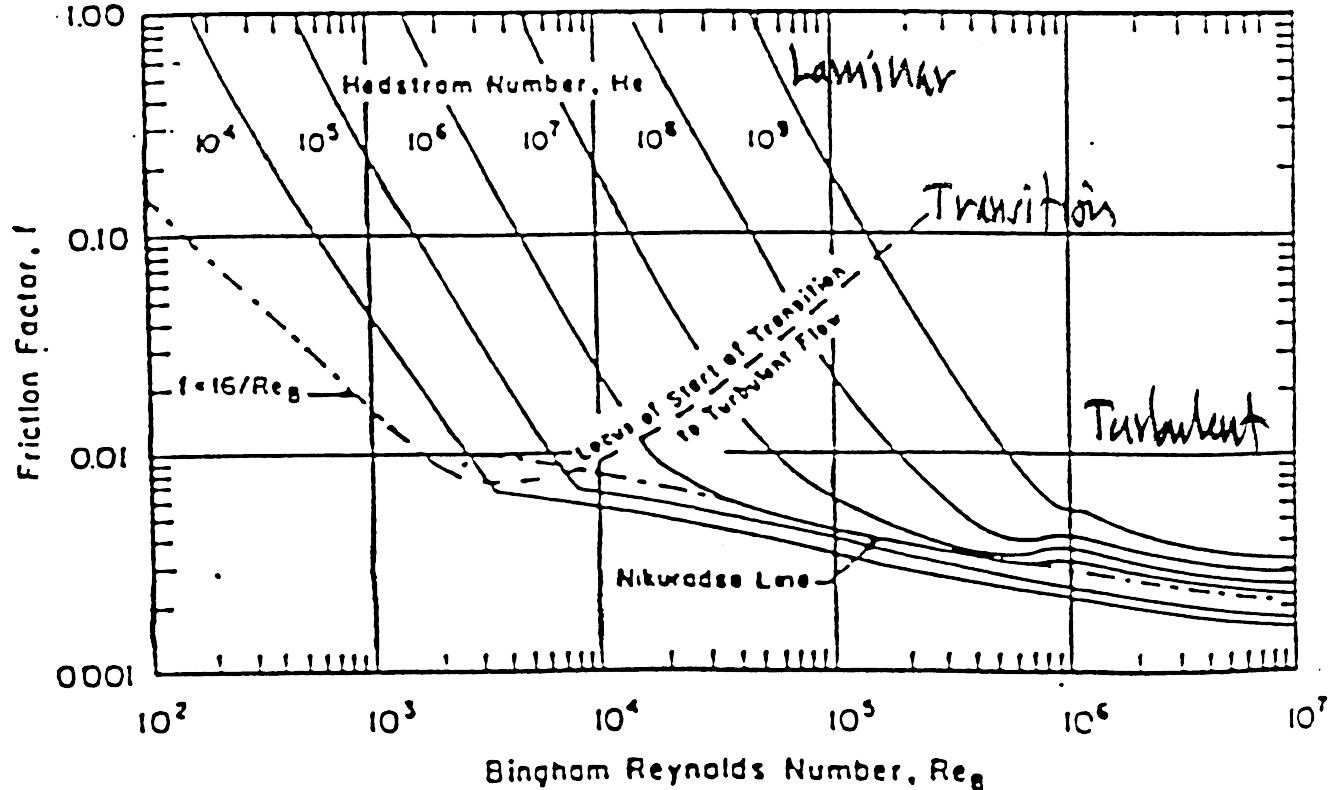
$$He = \frac{D^2 \rho \tau_0}{\mu_\infty^2} \quad \text{Hedstrom Number}$$

$$\text{Re}_{BP} = \frac{D \rho \bar{V}}{\mu_\infty}$$

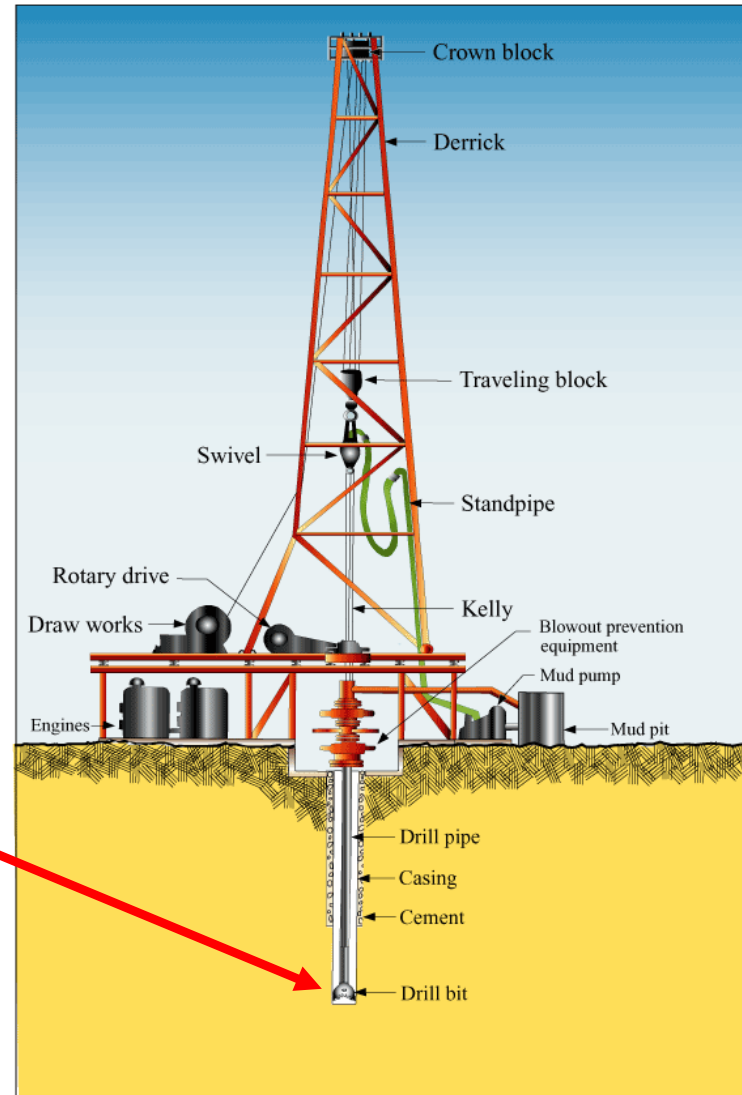
Turbulent Bingham Plastic Flow

$$f = 10^a \text{Re}_{BP}^{-0.193}$$

$$a = -1.378 \left(1 + 0.146 e^{-2.9 \times 10^{-5} He} \right)$$

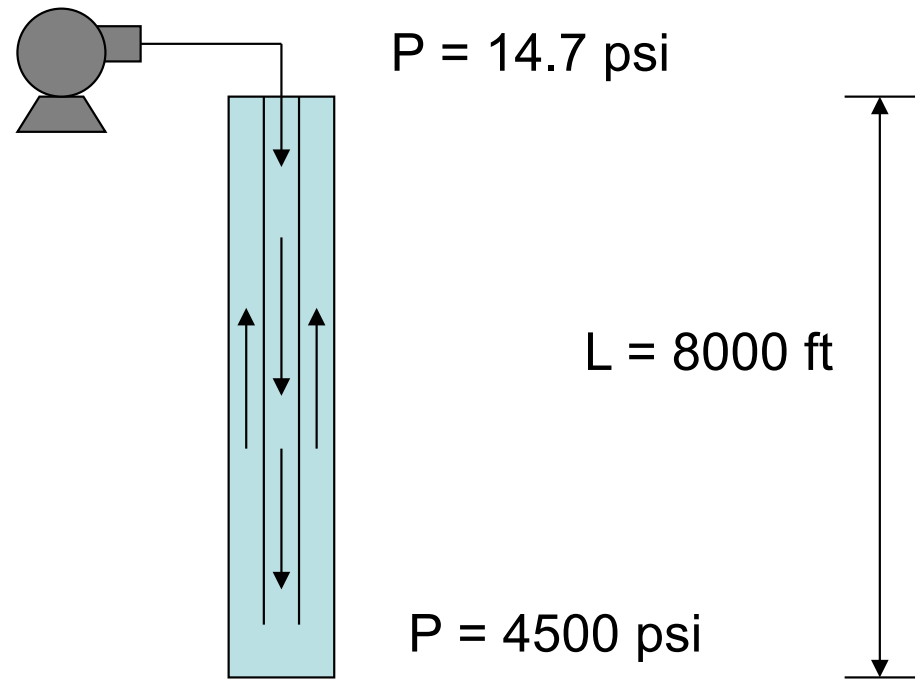


Drilling Rig Fundamentals



Bingham Plastic Example

Drilling mud has to be pumped down into an oil well that is 8000 ft deep. The mud is to be pumped at a rate of 50 GPM to the bottom of the well and back to the surface through a pipe having an effective diameter of 4 in. The pressure at the bottom of the well is 4500 psi. What pump head is required to pump the mud to the bottom of the drill string? The drilling mud has the properties of a Bingham plastic with a yield stress of 100 dyn/cm^2 , a limiting (plastic) viscosity of 35 cP, and a density of 1.2 g/cm^3 .



$$D = \frac{4}{12} \text{ ft} = 0.3333 \text{ ft} \quad \text{Area} = 0.0873 \text{ ft}^2$$

$$V = 50 \frac{\text{gal}}{\text{min}} * \left(\frac{\text{min}}{60\text{s}} \right) * \left(\frac{\text{ft}^3}{7.48\text{gal}} \right) * \left(\frac{1}{0.0873\text{ft}^2} \right) = 1.276 \frac{\text{ft}}{\text{s}}$$

$$\rho = 1.2 * 62.4 \frac{\text{lb}_m}{\text{ft}^3} = 74.88 \frac{\text{lb}_m}{\text{ft}^3}$$

$$\mu = 35 \text{ cP} * \left(\frac{6.7197 \times 10^{-4} \frac{\text{lb}_m}{\text{ft s}}}{\text{cP}} \right) = 0.0235 \frac{\text{lb}_m}{\text{ft s}}$$

$$N_{RE} = \frac{0.3333 \text{ ft} * \left(1.276 \frac{\text{ft}}{\text{s}} \right) * \left(74.88 \frac{\text{lb}_m}{\text{ft}^3} \right)}{0.0235 \frac{\text{lb}_m}{\text{ft s}}} = 1355$$

$$\tau_o = 100 \frac{\text{dyn}}{\text{cm}^2} = 100 \frac{\text{g}}{\text{s}^2 \text{cm}}$$

$$N_{HE} = \frac{\left(4in \left(\frac{2.54 cm}{in}\right)\right)^2 * \left(1.2 \frac{g}{cm^3}\right) * \left(\frac{100g}{s^2 cm}\right)}{\left(0.35 \frac{g}{cms}\right)^2} = 1.01 \times 10^5$$

$$f = 0.14$$

$$W_p = \frac{\Delta P}{\rho} + \frac{\Delta \alpha V^2}{2g_c} + \frac{g\Delta Z}{g_c} + h_f$$

$$W_p = \frac{(4500 - 14.7) \frac{lb_f}{in^2} \left(\frac{144 in^2}{ft^2}\right)}{74.88 \frac{lb_m}{ft^3}} - 8000 \frac{ft lb_f}{lb_m} + \frac{4 * 0.14 * (8000 ft)}{0.3333 ft} \left(\frac{\left(1.276 \frac{ft}{s}\right)^2}{2 * \left(\frac{32.2 ft lbm}{lb_f s^2}\right)} \right)$$

$$W_p = (8626 - 8000 + 339) = 965 \frac{ft lb_f}{lb_m}$$

$$f = \frac{16}{\text{Re}_{BP}} \left[1 + \frac{He}{6 \text{Re}_{BP}} - \frac{He^4}{3 f^3 (\text{Re}_{BP})^7} \right] = 0.14$$

