

Team 510: Indoor Air Quality of Hotspots

November 13th 2020

Eric Grogans, Leon Johnson, Emma Martin,
Razhan Matipano, Whitley Pettis

Team Introductions



Eric Grogans
Electrical Engineer



Leon Johnson
Test Engineer



Emma Martin
Project Manager



Razhan Matipano
Research Engineer



Whitley Pettis
Manufacturing Engineer

Eric Grogans

Sponsor and Advisor



FAMU-FSU
College of Engineering

Honeywell



Engineering Mentor

Danny White
Honeywell

Engineering Mentor

Lauren Cobb
Honeywell

Academic Advisor

Neda Yaghoobian, Ph.D.
Professor

Senior Design Professor

Dr. McConomy, Ph.D.
Professor

Eric Grogans



Objective

The objective of the project is to measure the air quality in the FAMU-FSU College of Engineering and modify the air based on these findings to promote a healthy building environment.

Eric Grogans



Project Recap

Eric Grogans



Project Background



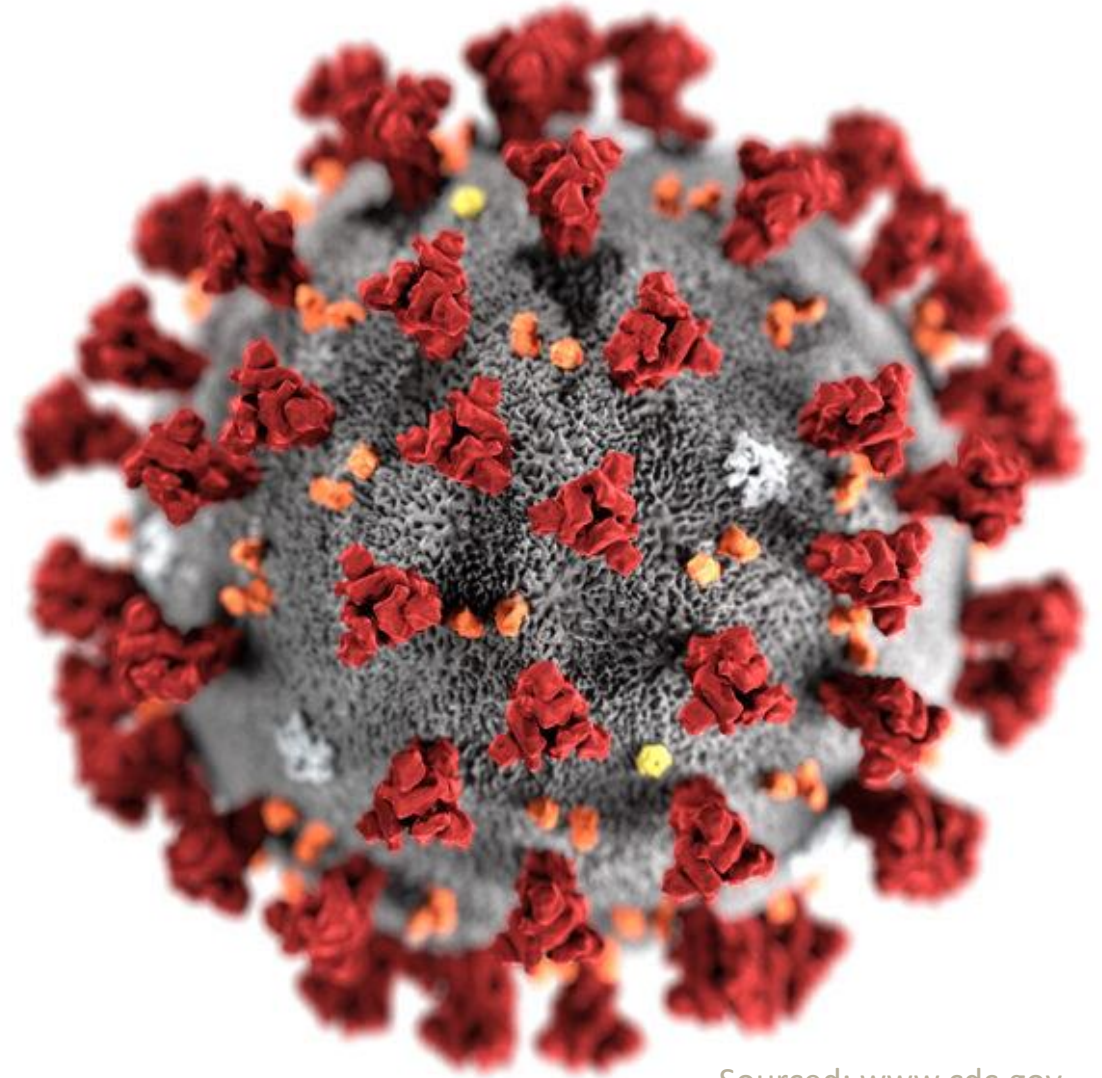
- The FAMU-FSU College of Engineering is used by thousands daily
- There are a several types spaces around the college

Sourced: eng.famu.fsu.edu, www.thebluebook.com

Eric Grogans

COVID-19

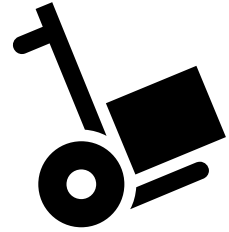
- Air quality is especially important
- Caused by the pathogen SARS-CoV-2
- Carried by respiratory droplets in air



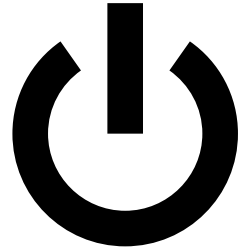
Sourced: www.cdc.gov

Eric Grogans

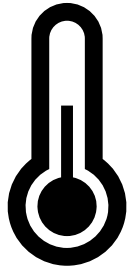
Facilities' Needs



Portable



Internal
Power Source



Limited
Heat

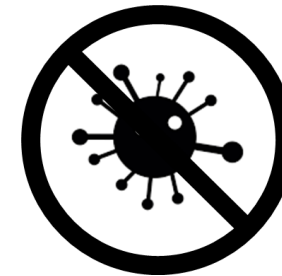


Limited
Volume

Honeywell's Needs



Monitors
Air Quality



Reduces
Contamination

Eric Grogans

Functional Decomposition

Control System

Ventilate room

**Improve Air
Composition**

Eric Grogans



Functional Decomposition

Control System

Ventilate room

**Improve Air
Composition**

Sense and measure
air quality

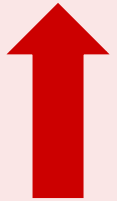
Eric Grogans



Functional Decomposition

Control System

Control hardware



Sense and measure
air quality

Ventilate room

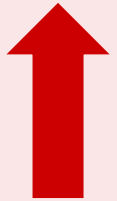
**Improve Air
Composition**

Eric Grogans

Functional Decomposition

Control System

Control hardware



Sense and measure
air quality



Ventilate room

Propel air
through device

**Improve Air
Composition**

Eric Grogans

Functional Decomposition

Control System

Control hardware



Sense and measure
air quality



Ventilate room

Propel air
through device

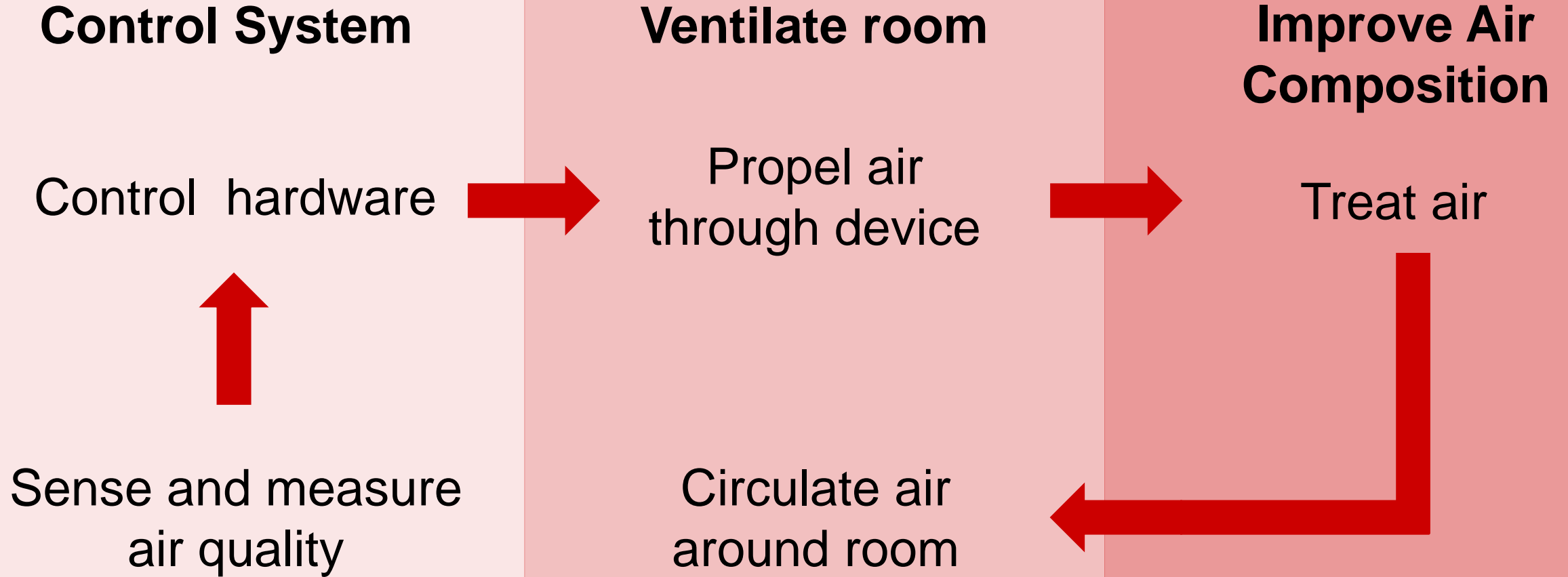


**Improve Air
Composition**

Treat air

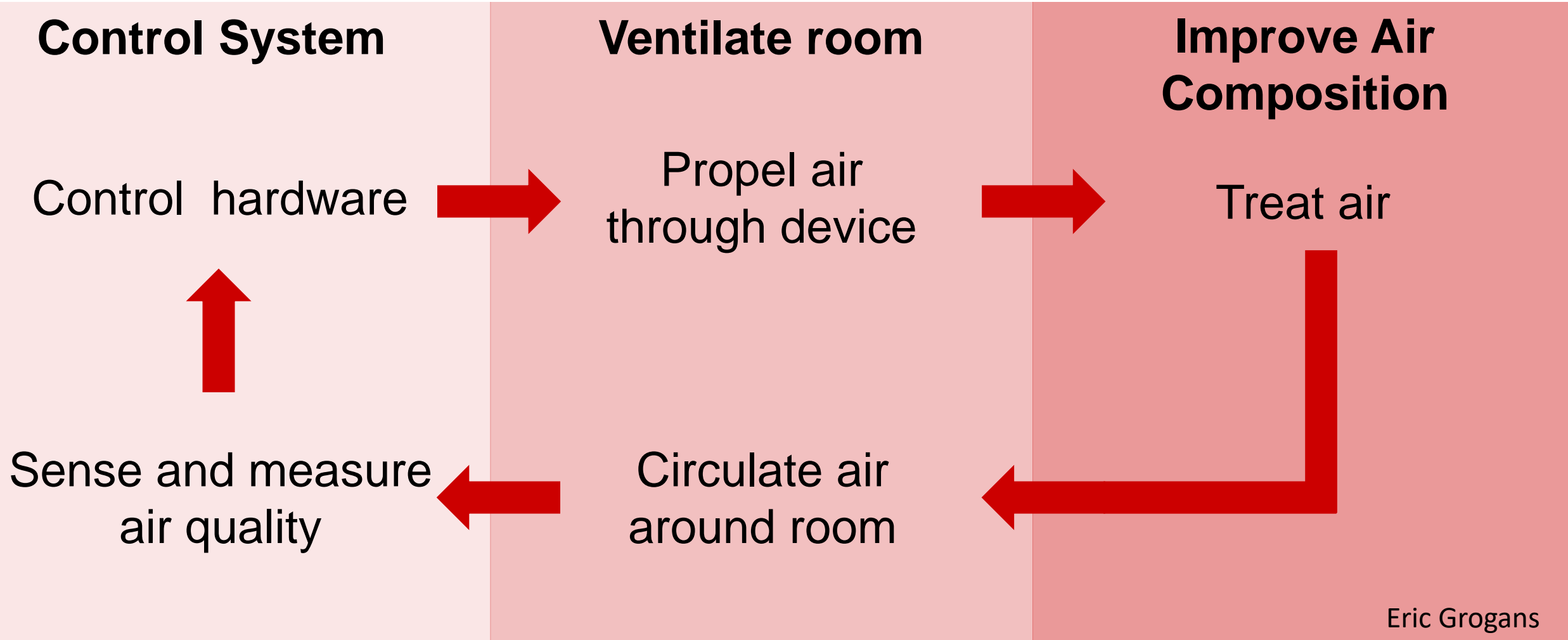
Eric Grogans

Functional Decomposition



Eric Grogans

Functional Decomposition



Eric Grogans

Targets and Metrics

Leon Johnson



Control System



Sense Air Quality

Concentration range of sensors

- Particulate: $0.1 \mu\text{g}/\text{m}^3$ and $1000 \mu\text{g}/\text{m}^3$
- Gas: 0 ppm to 250 ppm



Measure Air Quality

Accuracy of sensors

- Particulate: $\pm 15\%$
- Gas: $\pm 3\%$



Control Hardware

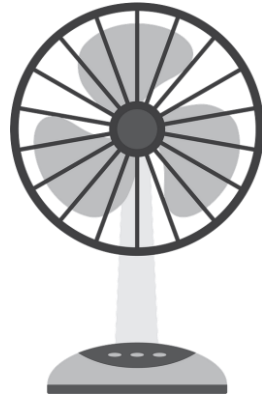
Reaction time of hardware

- 6 seconds

Sourced: Honeywell.com

Leon Johnson

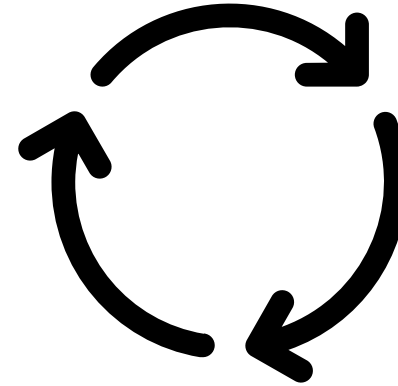
Ventilate Room



Propel Air

Volumetric flowrate per person

- 40 cfm per person



Circulate Air

Number of air changes per hour

- 7

Leon Johnson

Improve Air Composition



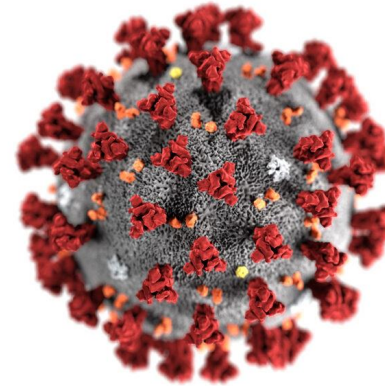
Treat Air
Number of Filters

- 3



Filter Particulates
Minimum diameter of filterable particles

- 0.1 μm



Control Air Humidity
Humidity range

- 40% to 60%



Sanitize Contaminants
Particulate removal percentage

- 99%

Sourced: Honeywell.com, www.cdc.gov

Leon Johnson

Methods of Validation

Inspection:

- Verify range of sensors using data sheets
- Verify number of filters through counting



Leon Johnson

Methods of Validation



Test Equipment:

- Compare particulate and gas sensor readings to calibrated sensors
- Compare humidity readings to calibrated hygrometer
- Use particulate sensors to test effectiveness of device

Sourced: Honeywell.com, ti.com

Leon Johnson

Methods of Validation

Measure and Calculate:

- Measure room and vent sizes using a tape measure
- Measure air speed using anemometer
- Use air speed and size measurements to calculate volumetric flowrate and air changes per hour
- Use a stopwatch to test hardware response time



Leon Johnson

Concept Generation and Selection

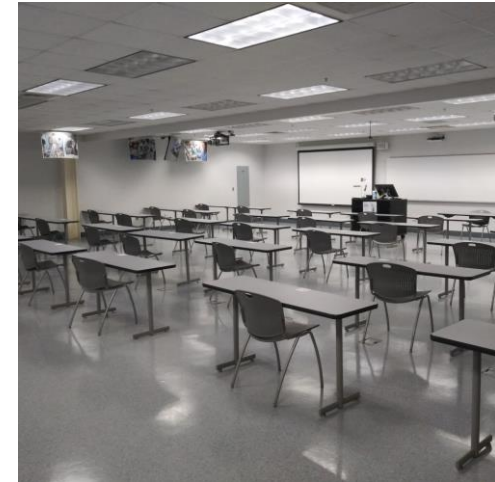
Leon Johnson & Emma Martin

Student



Leon Johnson

Faculty



Leon Johnson

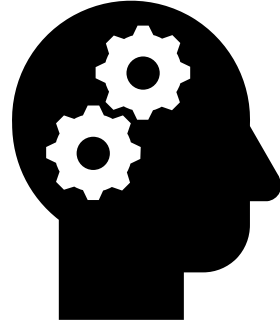
Maintenance Staff



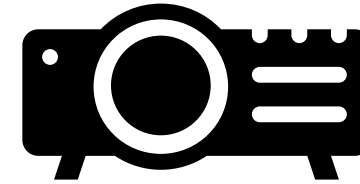
Sourced: Honeywell.com

Leon Johnson

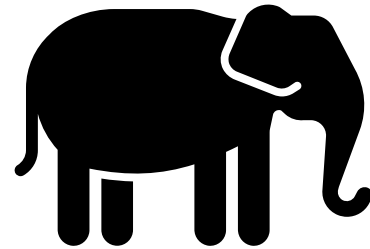
Concept Generation Methods



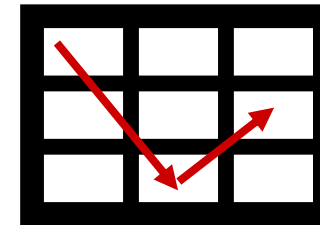
Brainstorming



Forced Analogy



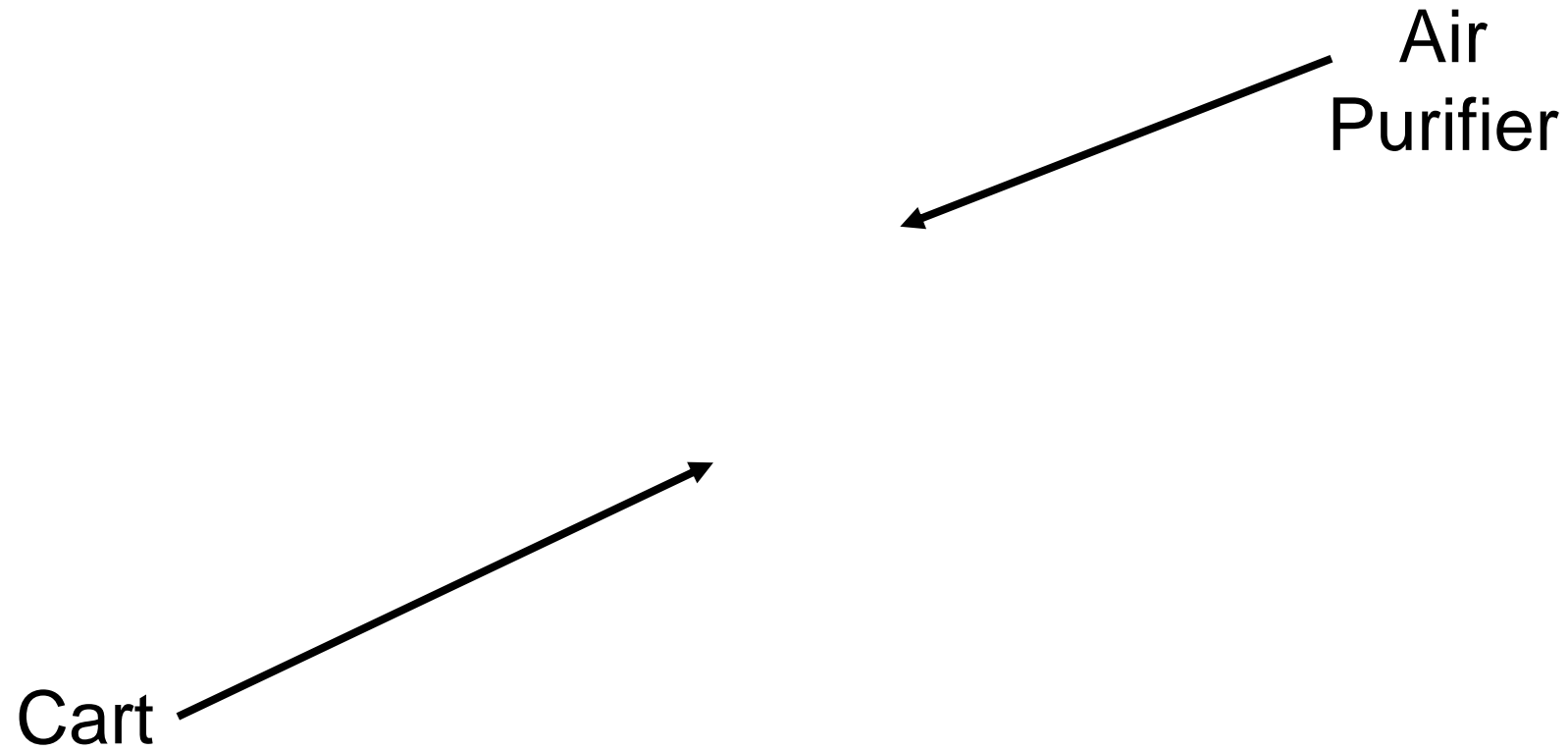
Biomimicry



Morphological Chart

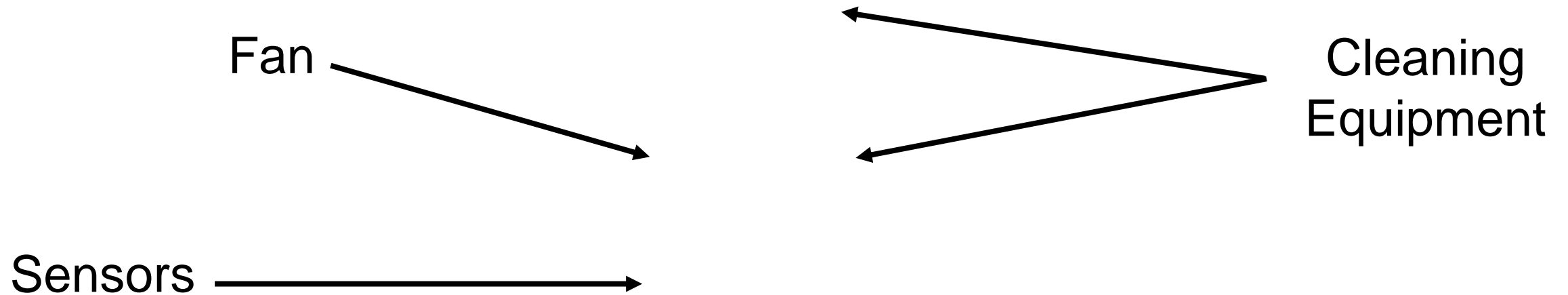
Emma Martin

Mobile Air Purifier



Emma Martin

Mobile Sensing and Cleaning Station



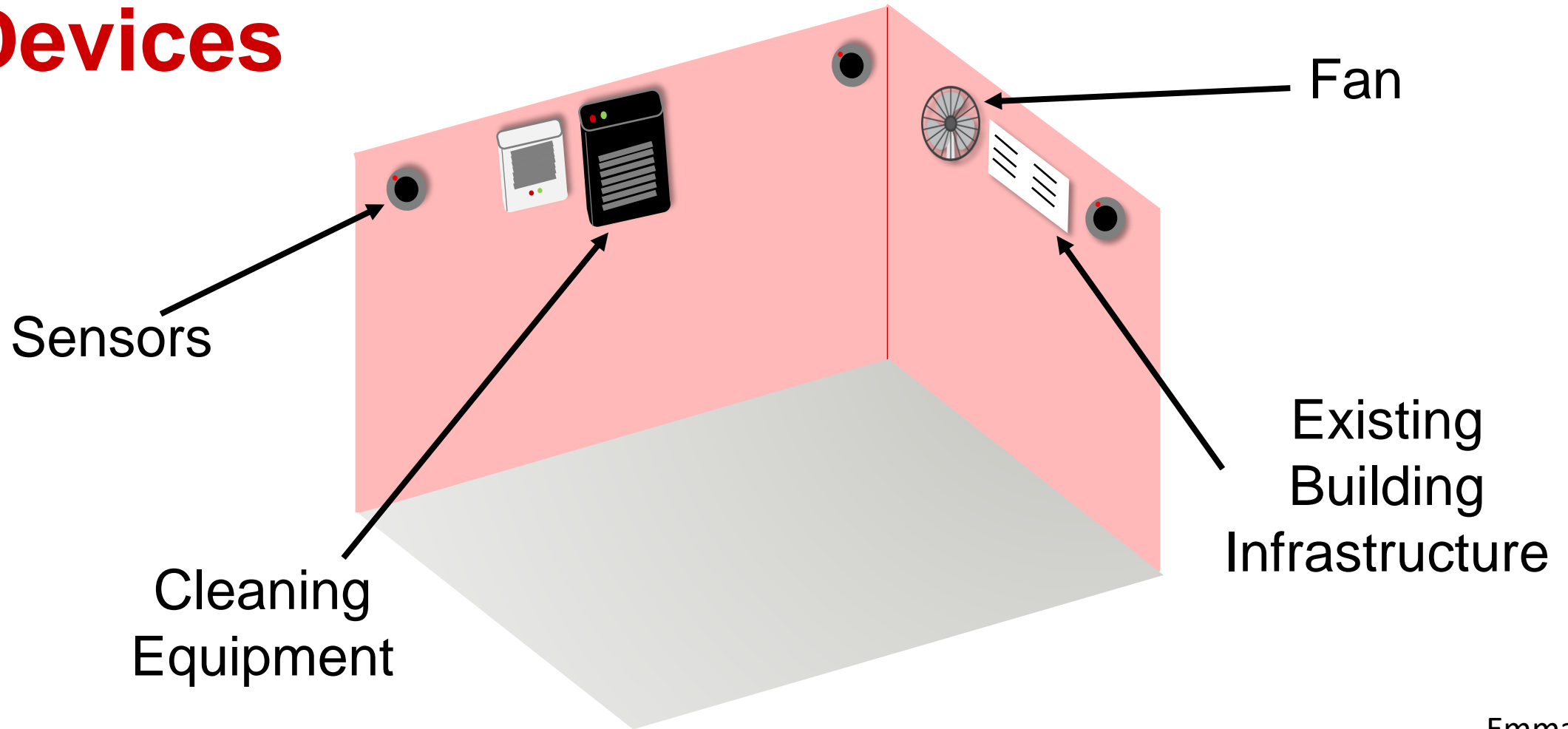
Emma Martin

Dual Cart Sensing and Cleaning Stations



Emma Martin

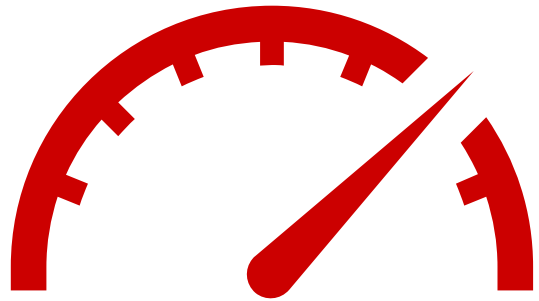
Mounted Sensing and Cleaning Devices



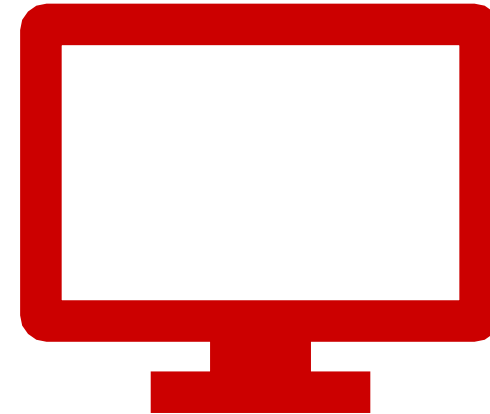
Emma Martin

House of Quality

- Functions and customer needs were converted into weighted engineering characteristics
- Most important engineering characteristics:



Measure Air
Quality

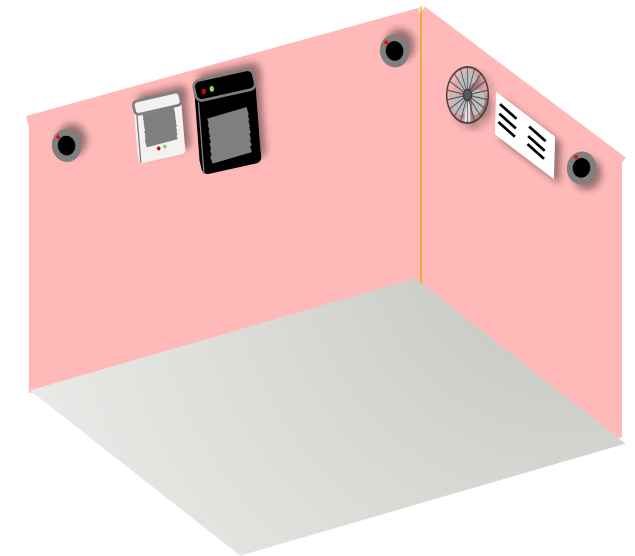
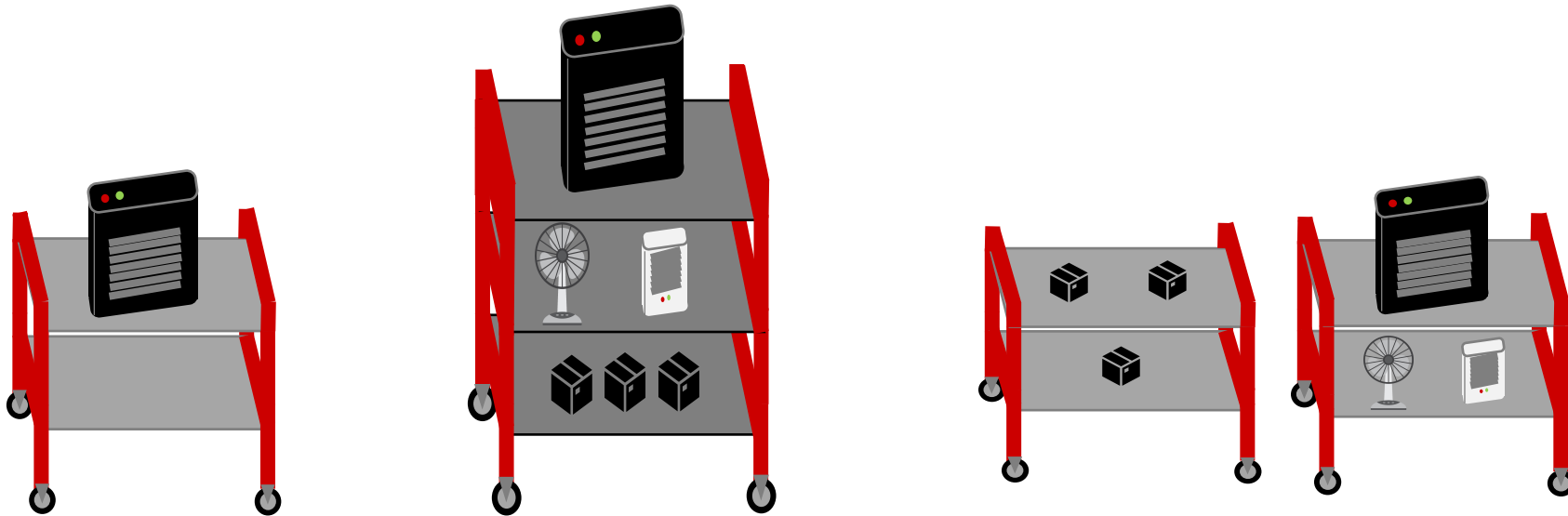


Monitor Air
Quality

Emma Martin

Pugh Chart

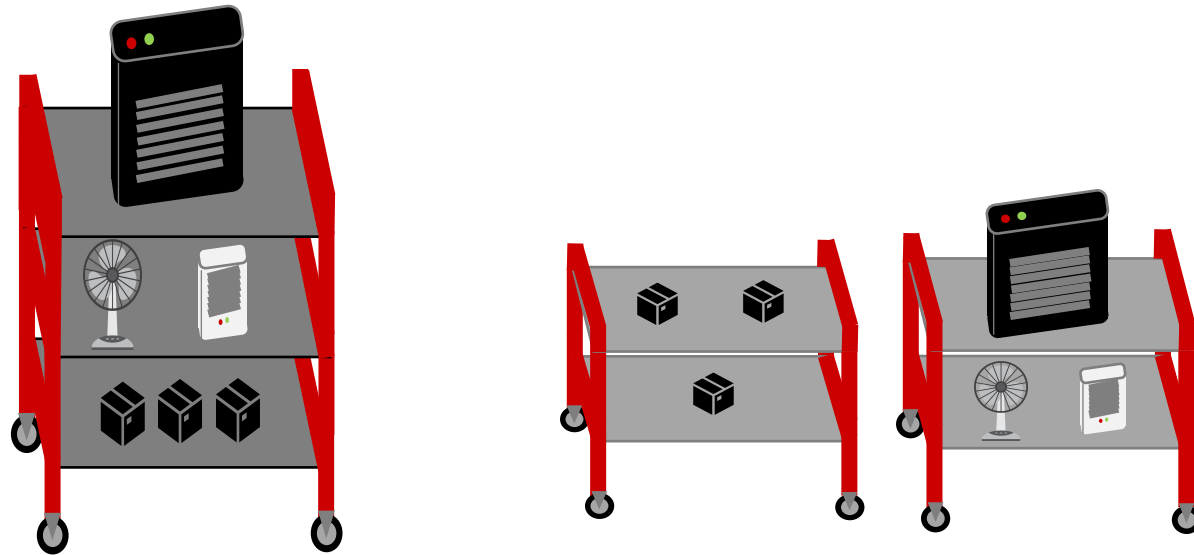
- Uses engineering characteristics to eliminate concepts
- Two lowest scoring concepts were eliminated



Emma Martin

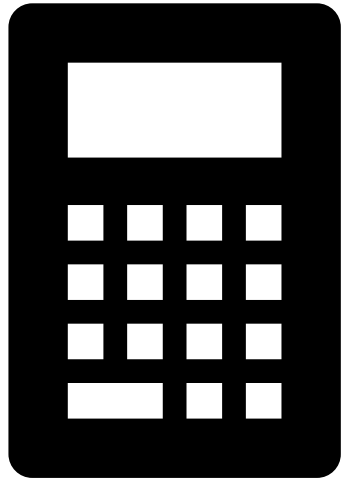
Pugh Chart

- Uses engineering characteristics to eliminate concepts
- Two lowest scoring concepts were eliminated



Emma Martin

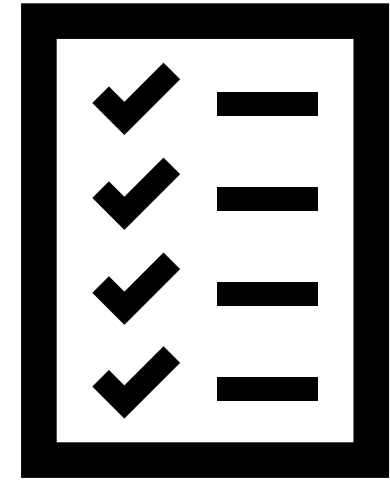
Analytic Hierarchy Process



Calculation based
decision making



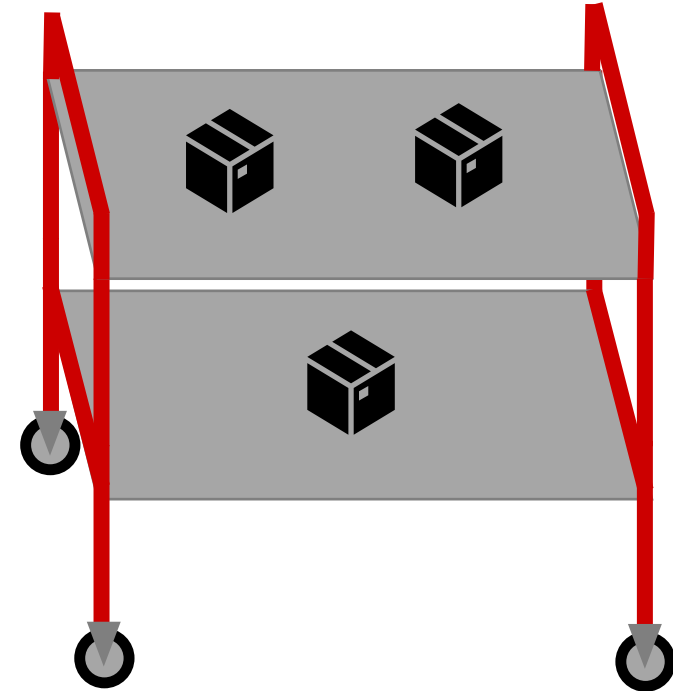
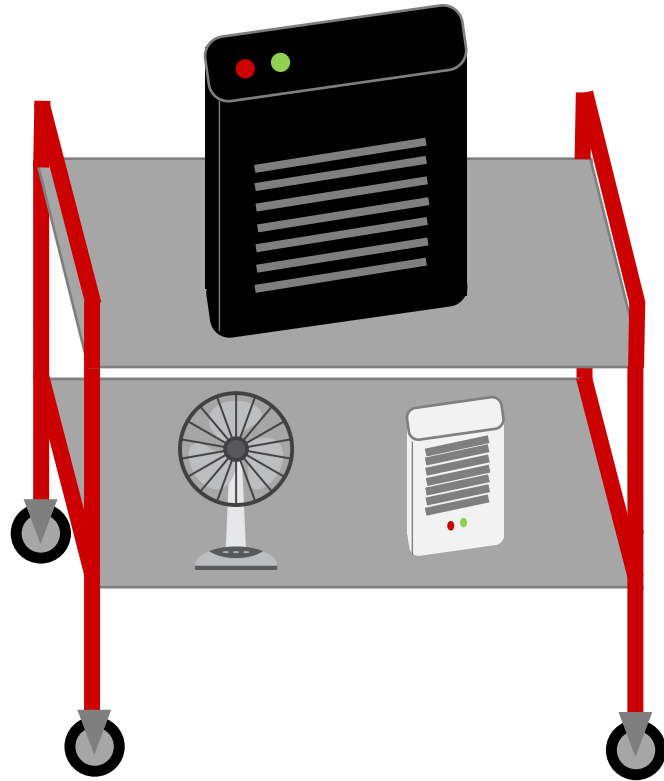
Cleaning air was
weighted heavily



Dual cart concept
performed the best

Emma Martin

Final Selection



Emma Martin

Future work

Research
Hardware

Select
Sensors

Spring
Plan

Design
Tests

Risk
Assessment

Emma Martin



Key Takeaways

- The dual cart sensing and cleaning station was chosen as the final design
- The design will be tested to ensure it meets the selected targets

Emma Martin



References

Blueair. (n.d.). *Pro M*. Retrieved from blueair: <https://www.blueair.com/us/pro/pro-m/1408.html?cgid=pro>

Environmental Protection Agency . (1990, July). *Ventilation and Air Quality in Offices*. Retrieved from https://www.epa.gov/sites/production/files/2014-08/documents/ventilation_factsheet.pdf

Environmental Protection Agency. (1989). *Report to Congress on Indoor Air Quality*.

Falke, R. (2016, March 24). *Use the Air Changes Calculation to Determine Room CFM*. Retrieved from Contracting Business : <https://www.contractingbusiness.com/service/article/20868246/use-the-air-changes-calculation-to-determine-room-cfm>

Honeywell . (n.d.). *Honeywell Filter A Universal Carbon Pre-Filter, HRF-AP1 (Replaces 38002)*. Retrieved from Honeywell Store: <https://www.honeywellstore.com/store/products/honeywell-universal-carbon-pre-filter-hrf-ap1.htm>

Honeywell. (2012, November). *E3 Point Specifications*. Retrieved from <https://www.instrumart.com/assets/Honeywell-e3point-standalone2-datasheet.pdf>

Honeywell. (2019, May). *HPM Series Particulate Matter Sensors*. Retrieved from <https://sensing.honeywell.com/honeywell-sensing-particulate-hpm-series-datasheet-32322550.pdf>

Honeywell. (n.d.). *Honeywell True HEPA Whole Room Air Purifier With Allergen Remover, HPA300*. Retrieved from Honeywell Store: https://www.honeywellstore.com/store/products/hpa300-true-hepa-whole-room-air-purifier-with-allergen-remover.htm?gclid=Cj0KCQjwit_8BRCoARIsAlx3Rj4begs_A3wW7Kjc6ktbr_sgMQfBrI0BI7Z_4R-9y6KaVkuL60M_dTUaAmQUEALw_wcB

Blueair. (n.d.). *Pro M*. Retrieved from blueair: <https://www.blueair.com/us/pro/pro-m/1408.html?cgid=pro>

Environmental Protection Agency . (1990, July). *Ventilation and Air Quality in Offices*. Retrieved from https://www.epa.gov/sites/production/files/2014-08/documents/ventilation_factsheet.pdf

Environmental Protection Agency. (1989). *Report to Congress on Indoor Air Quality*.

Falke, R. (2016, March 24). *Use the Air Changes Calculation to Determine Room CFM*. Retrieved from Contracting Business : <https://www.contractingbusiness.com/service/article/20868246/use-the-air-changes-calculation-to-determine-room-cfm>

Emma Martin

References

- Honeywell . (n.d.). *Honeywell Filter A Universal Carbon Pre-Filter, HRF-AP1 (Replaces 38002)*. Retrieved from Honeywell Store: <https://www.honeywellstore.com/store/products/honeywell-universal-carbon-pre-filter-hrf-ap1.htm>
- Honeywell. (2012, November). *E3 Point Specifications*. Retrieved from <https://www.instrumart.com/assets/Honeywell-e3point-standalone2-datasheet.pdf>
- Honeywell. (2019, May). *HPM Series Particulate Matter Sensors*. Retrieved from <https://sensing.honeywell.com/honeywell-sensing-particulate-hpm-series-datasheet-32322550.pdf>
- Honeywell. (n.d.). *Honeywell True HEPA Whole Room Air Purifier With Allergen Remover, HPA300*. Retrieved from Honeywell Store: https://www.honeywellstore.com/store/products/hpa300-true-hepa-whole-room-air-purifier-with-allergen-remover.htm?gclid=Cj0KCQjwit_8BRCoARIsAlx3Rj4begs_A3wW7Kjc6ktbr_sgMQfBrl0BI7Z_4R-9y6KaVkuL60M_dTUaAmQUEALw_wcB
- M. Jeremiah Matson, C. K.-S. (2020). Effect of Environmental Conditions on SARS-CoV-2 Stability in Human Nasal Mucus and Sputum. *Emerging Infectious Diseases*.
- Moreno, T., & de Miguel, E. (2018). Improving air quality in subway systems: An overview. *Environmental Pollution* , 829-831.
- Sylvane. (n.d.). *Frequently Asked Questions About Air Purifiers*. Retrieved from Sylvane: [https://www.sylvane.com/air-purifier-faq.html#:~:text=High%20Efficiency%20Particulate%20Air%20\(HEPA,and%20pollen%20from%20your%20air](https://www.sylvane.com/air-purifier-faq.html#:~:text=High%20Efficiency%20Particulate%20Air%20(HEPA,and%20pollen%20from%20your%20air)
- Texas Instruments . (2016, May). *PM2.5/PM10 Particle Sensor Analog Front-End for Air*. Retrieved from <https://www.ti.com/lit/ug/tidub65c/tidub65c.pdf>
- Texas Instruments. (2020, 10 30). *PM2.5/PM10 Particle Sensor Analog Front-End for Air*. Retrieved from <https://www.ti.com/lit/ug/tidub65c/tidub65c.pdf>
- Uline. (n.d.). *Uline 3-Shelf Utility Cart with Flat Shelves - 27 x 18 x 34", Black*. Retrieved from Uline: https://www.uline.com/Product/Detail/H-5007BL/Utility-Carts/Uline-3-Shelf-Utility-Cart-with-Flat-Shelves-27-x-18-x-34-Black?pricode=WA9800&gadtype=pla&id=H-5007BL&gclid=Cj0KCQjwxNT8BRD9ARIsAJ8S5xZs2sqeNe-FNcf0eXoP6YRdOigzw7Grd-wCJlI4rb0sTgOXVDB29_waApxfEA
- World Health Organization . (n.d.). *Common Noise*. Retrieved from <https://www.who.int/docstore/peh/noise/Comnoise-4.pdf>

Emma Martin

Questions

Emma Martin



Backup Slides



	Major functions		
Minor functions	Control System	Ventilate Room	Improve Air Composition
Sense Air Quality	x		
Measure Air Quality	x		
Activate Propeller	x		
Deactivate Propeller	x		
Modulate Propeller	x		
Activate Purifier	x		
Deactivate Purifier	x		
Modulate Purifier	x		
Propel Air		x	
Circulate Air		x	x
Purify Air			x
Treat Air			x
Filter Particulates			x
Dehumidify Air			x
Humidify Air			x
Sanitize Contaminants			x
Total	8	2	7

Questions	Customer Statement	Interpreted Need
Would using the most outside air be efficient enough to clean air?	The best method to clean the air, would be 100% outside air utilization. This would be too expensive	Clean and recycle existing indoor air.
How do healthy buildings affect energy consumption?	Using systems to work more efficiently, increases consumption. Portable and battery powered units with data loggers.	A device that is portable and battery powered would be more appropriate.
Are there any structural or sizing limitations? e.g. volume, height, length, weight, etc.	The device cannot be added to the existing structure of mechanical equipment. Small, and lightweight to be moved on a cart.	A portable device that can be moved easily.
In what environment will the project be used? e.g. home, office, stadium, retail, etc.	The idea is to create a product that can be used at FAMU-FSU COE	The product is designed to work in classrooms, labs, and study spaces.
Should it be geared towards reducing contamination or increasing ventilation?	The device should be geared towards reducing contaminants.	The product reduces contamination and increases ventilation.

Do you have any existing products or previous research that could be used to help this project?	Similar projects are being done at other universities.	The product will resemble other products that have been installed in other universities.
Will our project be used in conjunction with an existing product or will an entirely new system need to be designed?	Since we have products already made, I do not figure that you all will create an entirely new system.	The product will work in conjunction with an existing product.
If it will be used in conjunction with another system, what type of system? Do you have any specific details?	We will donate products for you to work with.	The project will make use of existing Honeywell products.
Does the current COE mechanical system include sensors?	Some rooms have humidity sensors, but there are no Volatile Organic Compounds (VOC) or particulate sensors.	Device will measure the VOC, CO2, humidity, temperature, and particulate levels
Is there a problem with the current purifiers?	Current purifiers would only clean 10% of the air in the room, because of placement.	The device will clean and monitor more of the air in the spaces.
What is the nature of the contamination we are aiming to reduce? e.g. viruses, bacteria, fungi, odor, etc.	Reducing the replication of airborne pathogens	The product reduces viruses that are in the hotspot area.
Does the project need to be an automatic or a manual system?	It would be great for it to be automatic but if it ends up having to be manual that will work.	The product is activated automatically.

	Monitor Air Quality	Portable	No Noise	No Heat	Reduces Contamination	Internal Power Source	Compatible with Honeywell Products	Doesn't Interfere with Existing Infrastructure	Total
Monitor Air Quality	-	1	1	1	1	1	1	1	7
Portable		-	1	1					2
No Noise			-	1		1			2
No Heat				-					0
Reduces Contamination		1	1	1	-	1	1	1	6
Internal Power Source		1		1		-			2
Compatible with Honeywell Products		1	1	1		1	-		4
Doesn't Interfere with Existing Infrastructure		1	1	1		1	1	-	5



		Engineering Characteristics							
Improvement		↑		↑	↓	↓	↓	↓	↓
Units		µg/m3		ft3/min	dBa	Watts	ft3	sec	µm
Customer Requirements	Importance Weight Factor	Concentration Range of Sensors	Accuracy of Sensors	Volumetric Flowrate	Noise Level	Daily Energy Consumption	Volume of Device	Reaction Time of Hardware Components	Minimum Diameter of Particles the Device Will Filter
Monitor Air Quality	7	9	9					3	
Portable	2					1	9		
No Noise	2			1	9				
No Heat	0								
Reduces Contamination	6	3	9	9				3	9
Internal Power Source	2					3	1		
Compatiable with Honeywell Products	4	1	1						
Doesn't Interfere with Existing Infrastructure	5						1		
Raw Score (406)		85	121	56	18	8	25	39	54
Relative Weight %		20.94	29.80	13.79	4.43	1.97	6.16	9.61	13.30
Rank Order		2	1	3	7	8	6	5	4



Pugh Chart									
Engineering Characterisitcs	Datum: Air Purifier	Concept 13: Single mobile cart	Concept 14: double mobile cart	Concept 34: Air purifier on cart	Concept 36: Stationary air purifier	Concept 38: Air purifier with UV cleaning	Concept 46: rotating air furifier	Concept 47: Light-up air purifier	Concept 48: Wall mounted sensors
ability to circulate air	D a t u m	+	S	+	+	S	S	-	+
ability to purify air		+	+	S	+	+	+	+	S
ability to filter particulates		+	+	+	+	S	S	+	S
ability to humidify and dehumidify air		+	+	+	+	-	-	-	+
utilizes control systems		+	+	+	-	-	-	S	+
portable		S	+	+	-	-	-	+	-
utilizes proprietary power source		S	S	S	-	-	-	S	+
utilizes multiple sensors		S	S	-	-	-	-	+	S
Plusses		5	5	5	4	1	1	4	4
Minuses		0	0	1	4	5	5	2	1
Satisfactory		3	3	2	0	2	2	2	3



Pugh Chart				
Engineering Characterisitcs	Concept 34: Air purifier on cart	Concept 13: Single mobile cart	Concept 14: double mobile cart	Concept 48: wall mounted sensors
Ability to circulate air	D a t u m	+	S	S
ability to purify air		+	+	+
ability to filter particulates		+	+	+
ability to humidify and dehumidify air		+	+	+
utilizes control systems		S	S	+
utilizes mobility		S	+	-
utilizes proprietary power source		S	S	-
utilizes multiple sensors		S	S	S
Plusses		4	4	4
Minuses		0	0	2
Satisfactory		4	4	2

Development of Candidate Set of Criteria Weights {W}												
Criteria Comparison Matrix [C]												
Engineering Characteristics	Portability	Sense air Quality	Propeller Activation	Propeller Modulation	Purifier Activation	Purifier Modulation	Air Propulsion	Air Purification	Air Treatment	Filter Particulates	Humidify	Sanitize
Portability	1.00	3.00	0.14	0.14	0.14	0.14	0.20	0.20	0.20	0.20	0.20	3.00
Sense air Quality	0.33	1.00	0.14	0.20	0.20	0.20	0.20	0.14	0.14	0.14	0.33	5.00
Propeller Activation	7.00	5.00	1.00	7.00	1.00	3.00	0.33	0.14	0.14	0.14	0.20	0.14
Propeller Modulation	7.00	5.00	0.14	1.00	0.14	1.00	0.33	0.14	0.14	0.14	0.20	0.14
Purifier Activation	7.00	5.00	1.00	7.00	1.00	5.00	0.33	0.14	0.20	0.20	0.20	0.14
Purifier Modulation	7.00	5.00	0.33	1.00	0.20	1.00	0.33	0.20	0.20	0.20	0.20	0.20
Air Propulsion	5.00	5.00	3.00	3.00	3.00	3.00	1.00	0.33	0.33	0.20	0.20	0.33
Air Purification	5.00	7.00	7.00	7.00	7.00	5.00	3.00	1.00	1.00	0.33	0.20	0.33
Air Treatment	5.00	7.00	7.00	7.00	5.00	5.00	3.00	1.00	1.00	0.33	3.00	3.00
Filter Particulates	5.00	7.00	7.00	7.00	5.00	5.00	5.00	3.00	3.00	1.00	5.00	5.00
Humidify	5.00	3.00	5.00	5.00	5.00	5.00	5.00	5.00	0.33	0.20	1.00	1.00
Sanitize	0.33	0.20	7.00	7.00	7.00	5.00	3.00	3.00	0.33	0.20	1.00	1.00
Sum	54.67	53.20	38.76	52.34	34.69	38.34	21.73	14.30	7.03	3.30	11.73	19.30

Development of Candidate Set of Criteria Weights {W}													
Normalized Criteria Comparison Matrix [NormC]													
Engineering Characteristics	Portability	Sense air Quality	Propeller Activation	Propeller Modulation	Purifier Activation	Purifier Modulation	Air Propulsion	Air Purification	Air Treatment	Filter Particulates	Humidify	Sanitize	Criteria Weight {W}
Portability	0.0183	0.0564	0.0037	0.0027	0.0041	0.0037	0.0092	0.0140	0.0284	0.0606	0.0171	0.1554	0.0311
Sense air Quality	0.0061	0.0188	0.0037	0.0038	0.0058	0.0052	0.0092	0.0100	0.0203	0.0433	0.0284	0.2591	0.0345
Propeller Activation	0.1280	0.0940	0.0258	0.1337	0.0288	0.0782	0.0153	0.0100	0.0203	0.0433	0.0171	0.0074	0.0502
Propeller Modulation	0.1280	0.0940	0.0037	0.0191	0.0041	0.0261	0.0153	0.0100	0.0203	0.0433	0.0171	0.0074	0.0324
Purifier Activation	0.1280	0.0940	0.0258	0.1337	0.0288	0.1304	0.0153	0.0100	0.0284	0.0606	0.0171	0.0074	0.0566
Purifier Modulation	0.1280	0.0940	0.0086	0.0191	0.0058	0.0261	0.0153	0.0140	0.0284	0.0606	0.0171	0.0104	0.0356
Air Propulsion	0.0915	0.0940	0.0774	0.0573	0.0865	0.0782	0.0460	0.0233	0.0474	0.0606	0.0171	0.0173	0.0580
Air Purification	0.0915	0.1316	0.1806	0.1337	0.2018	0.1304	0.1381	0.0699	0.1422	0.1010	0.0171	0.0173	0.1129
Air Treatment	0.0915	0.1316	0.1806	0.1337	0.1441	0.1304	0.1381	0.0699	0.1422	0.1010	0.2558	0.1554	0.1395
Filter Particulates	0.0915	0.1316	0.1806	0.1337	0.1441	0.1304	0.2301	0.2098	0.4267	0.3030	0.4263	0.2591	0.2222
Humidify	0.0915	0.0564	0.1290	0.0955	0.1441	0.1304	0.2301	0.3497	0.0474	0.0606	0.0853	0.0518	0.1226
Sanitize	0.0061	0.0038	0.1806	0.1337	0.2018	0.1304	0.1381	0.2098	0.0474	0.0606	0.0853	0.0518	0.1041
Sum	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00	1.00

Development of Weighted Sum Vectors {Ws}													
Engineering Characteristics	Portability	Sense air Quality	Propeller Activation	Propeller Modulation	Purifier Activation	Purifier Modulation	Air Propulsion	Air Purification	Air Treatment	Filter Particulates	Air Humidification	Sanitize Contaminants	Weighted Sum {Ws}
Portability	0.0311	0.1034	0.0072	0.0046	0.0081	0.0051	0.0116	0.0226	0.0279	0.0444	0.0245	0.0312	0.3218
Sense air Quality	0.0104	0.0345	0.0072	0.0065	0.0113	0.0071	0.0116	0.0161	0.0199	0.0317	0.0409	0.0521	0.2493
Propeller Activation	0.2177	0.1724	0.0502	0.2266	0.0566	0.1068	0.0194	0.0161	0.0199	0.0317	0.0245	0.0015	0.9435
Propeller Modulation	0.2177	0.1724	0.0072	0.0324	0.0081	0.0356	0.0194	0.0161	0.0199	0.0317	0.0245	0.0015	0.5865
Purifier Activation	0.2177	0.1724	0.0502	0.2266	0.0566	0.1781	0.0194	0.0161	0.0279	0.0444	0.0245	0.0015	1.0354
Purifier Modulation	0.2177	0.1724	0.0167	0.0324	0.0113	0.0356	0.0194	0.0226	0.0279	0.0444	0.0245	0.0021	0.6270
Air Propulsion	0.1555	0.1724	0.1506	0.0971	0.1699	0.1068	0.0581	0.0376	0.0465	0.0444	0.0245	0.0035	1.0670
Air Purification	0.1555	0.2413	0.3514	0.2266	0.3965	0.1781	0.1742	0.1129	0.1395	0.0741	0.0245	0.0035	2.0780
Air Treatment	0.1555	0.2413	0.3514	0.2266	0.2832	0.1781	0.1742	0.1129	0.1395	0.0741	0.3680	0.0312	2.3359
Filter Particulates	0.1555	0.2413	0.3514	0.2266	0.2832	0.1781	0.2903	0.3388	0.4186	0.2222	0.6133	0.0521	3.3712
Air Humidification	0.1555	0.1034	0.2510	0.1619	0.2832	0.1781	0.2903	0.5647	0.0465	0.0444	0.1227	0.0104	2.2119
Sanitize Contaminants	0.0104	0.0069	0.3514	0.2266	0.3965	0.1781	0.1742	0.3388	0.0465	0.0444	0.1227	0.0104	1.9067
Sum	1.70	1.83	1.95	1.69	1.96	1.37	1.26	1.62	0.98	0.73	1.44	0.20	16.73