

OFFSHORE WIND TURBINE

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Team #12

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OUTLINE

- **Abstract**
- **Problem Definition**
- **Design**
- **Prototyping and Testing**
- **Future Recommendations**

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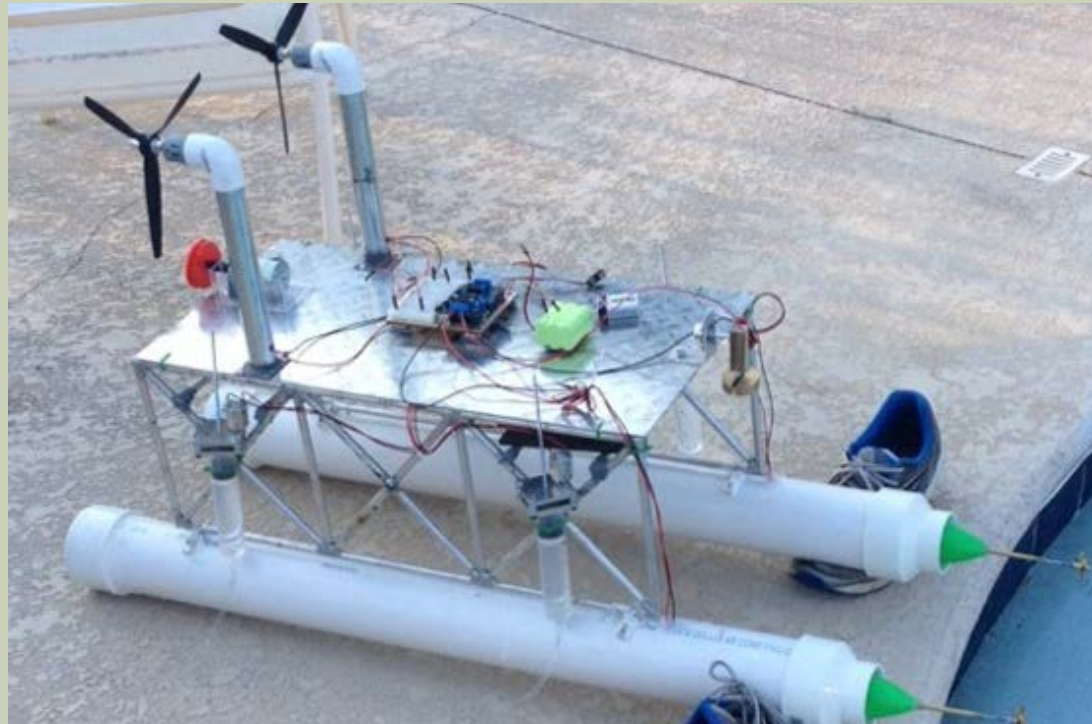
ABSTRACT

■ Objectives

- Reduce the cost
 - Autonomous navigation
 - Twin tower design
 - Catamaran base
 - Dry-dock construction

■ Background

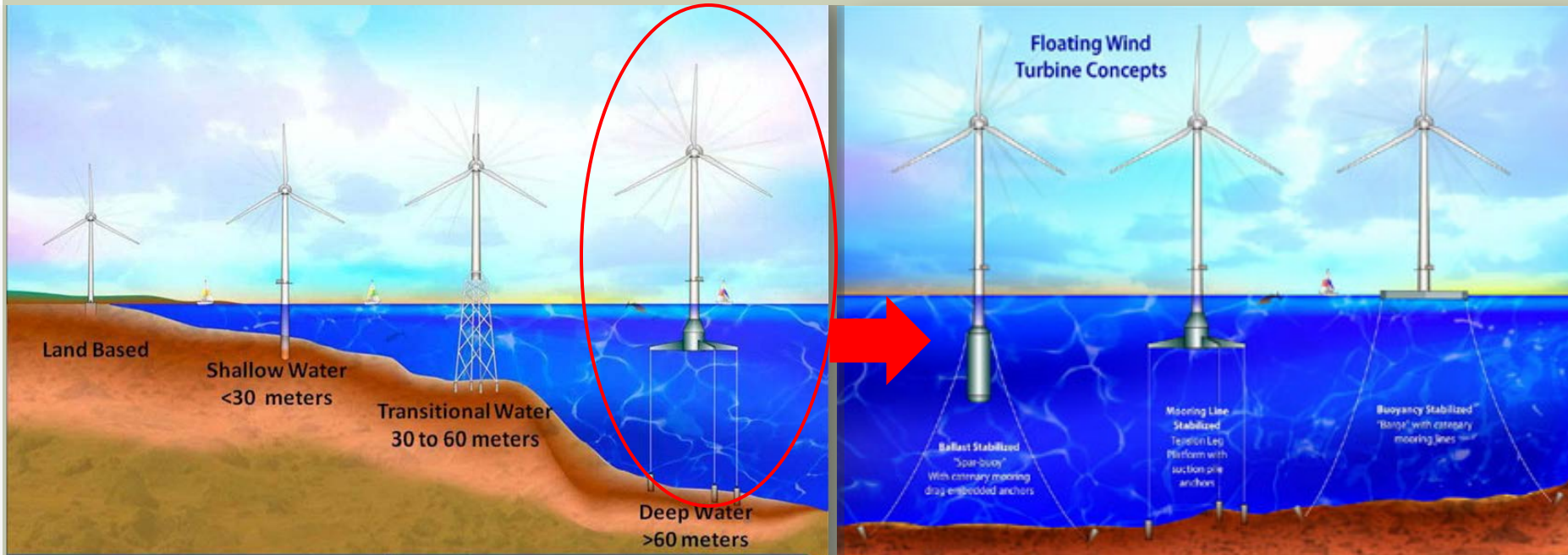
- Potential energy production
- Growing industry
- Costs of offshore v. land-based



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PROBLEM DEFINITION



- Existing Technologies are gradually moving due to better stronger winds offshore

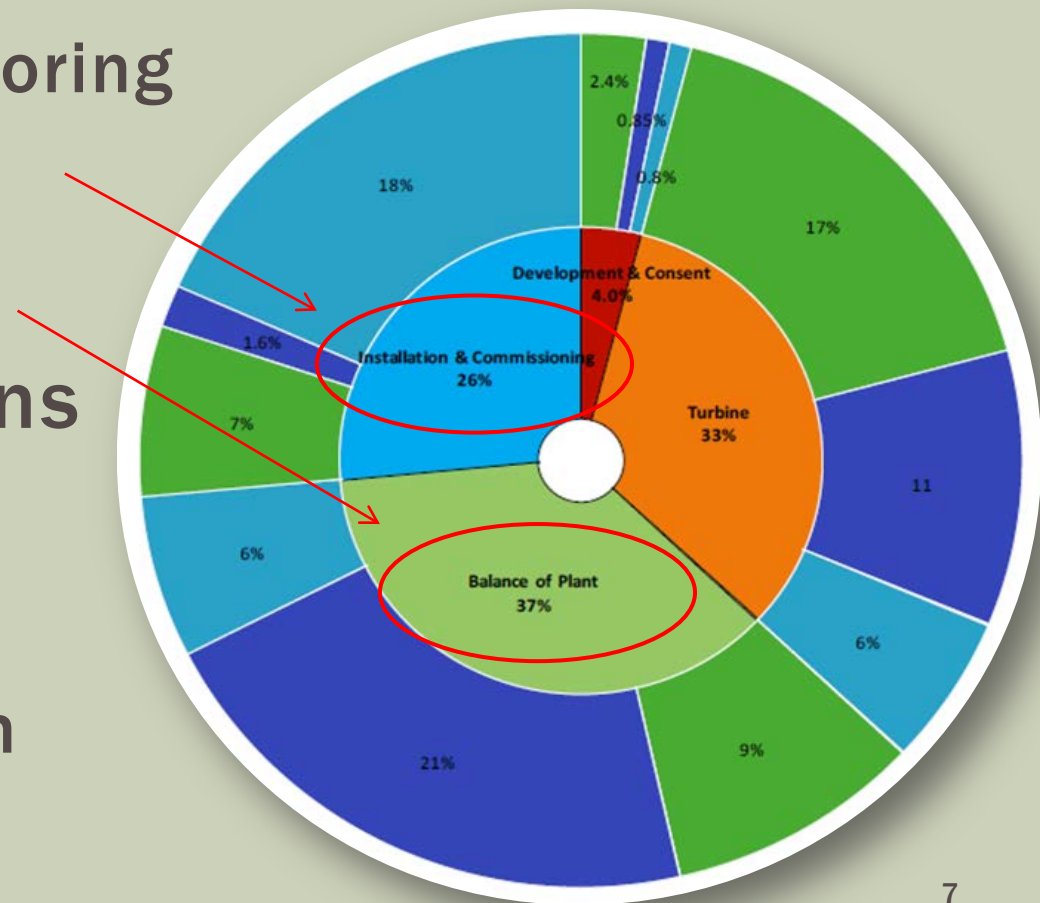
NEEDS ASSESSMENT

- Determination of largest costs

- Foundations/anchoring
- Construction

- Design Innovations

- Twin tower design
- Autonomy
- Swath base design



OUTLINE

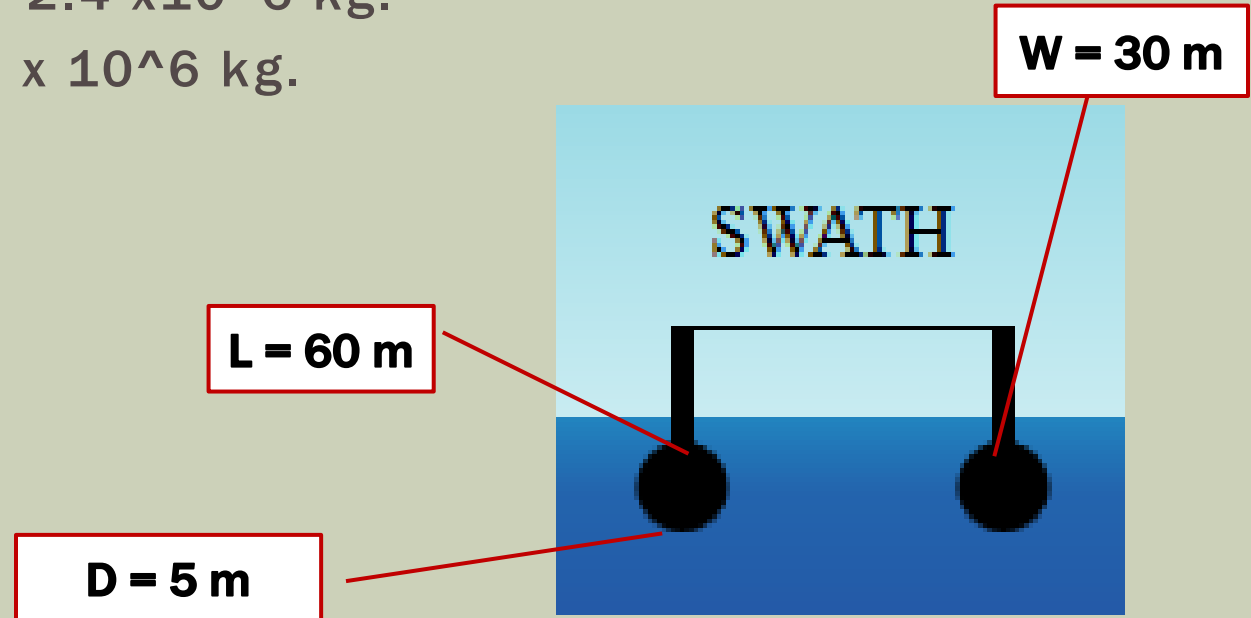
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DESIGN CONCEPTS

- **Structure**
 - SWATH
 - Tower
 - Trusses
- **Power Generation**
 - Generators
 - Turbine Components
- **Innovations**
 - Autonomy
 - Two Turbines

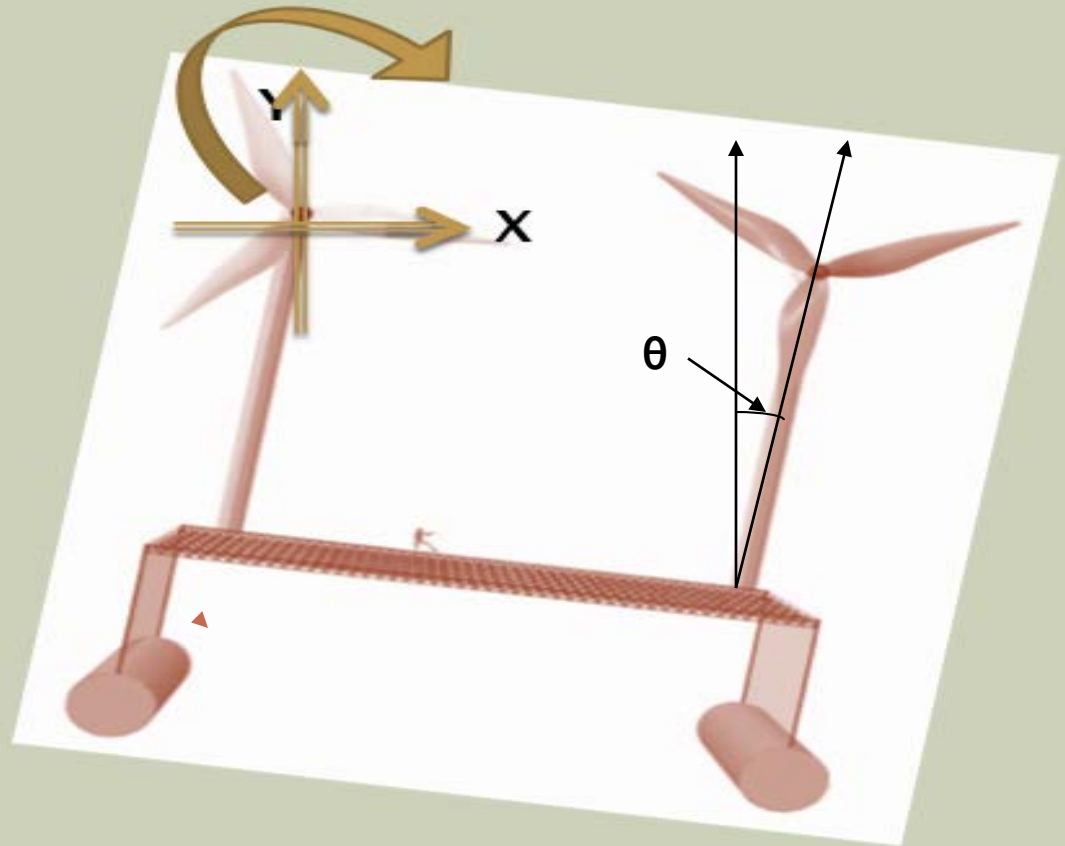
DESIGN CONCEPTS: STRUCTURE

- Small-Waterplane-Area Hull (SWATH)
- L:W ratio = 2:1
- Displacement Mass: Foundation Mass 2:1
- Buoyancy = (Mass of Displaced Fluid – Mass Structure)
- Displaced Fluid = 2.4×10^6 kg.
- Foundation = 1.2×10^6 kg.
- Ballasted Hulls



DESIGN CONCEPTS

- Pool Testing
 - Deflection Measurement
- Floating allows for more flexibility
- Ballast System considered but not necessary for scale down model



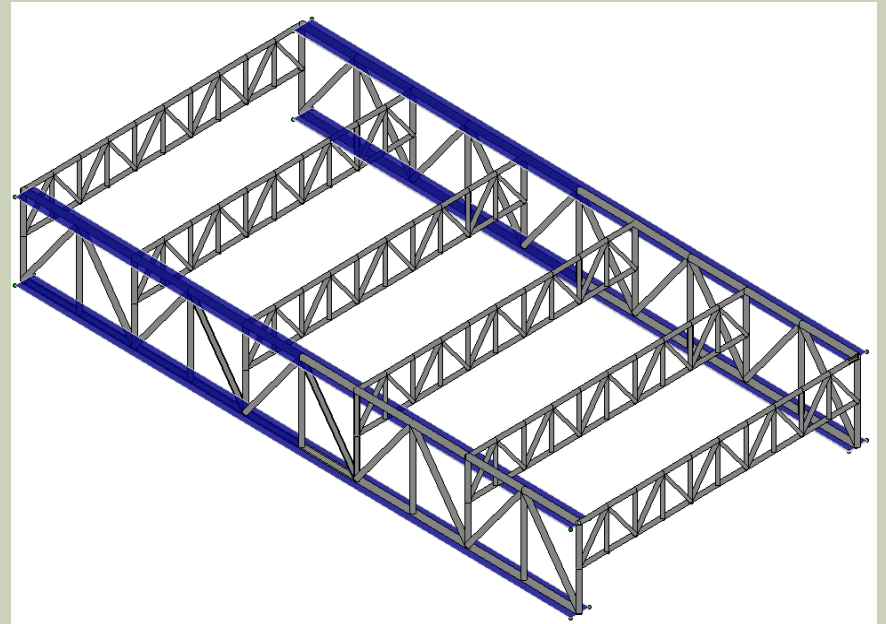
DESIGN CONCEPTS: TOWER AND TRUSS



Lattice



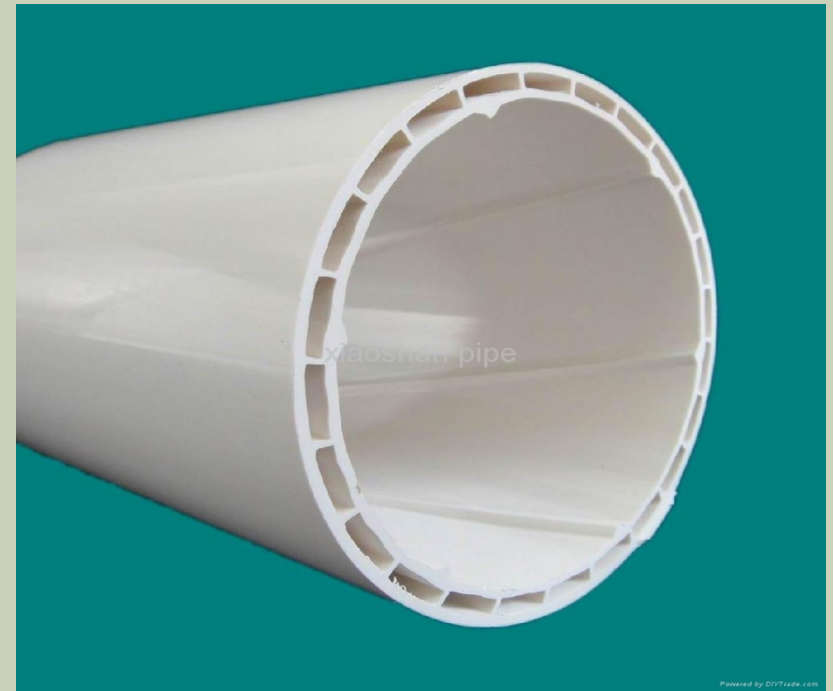
Tubular Column



Frame Structure

DESIGN CONCEPTS: PONTOON RELIABILITY

- Pontoon failure would be catastrophic
- Safety factor of 1.2; therefore 20% extra buoyancy
- Ballast pumps able to evacuate water



DESIGN SELECTION: GENERATOR

- Power Output – 100 Kw
- Start up speed – 3 m/s
- Max wind speed – 25 m/s
- Rated rotational speed – 50 rpm
- Optimal wind speed – 12 m/s
- Survival speed – 40 m/s
- Weight – 2400 Kg

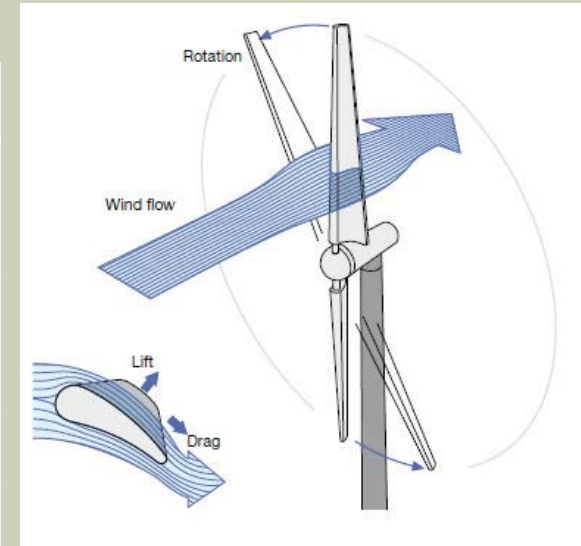
Rotor Size and Maximum Power Output	
Rotor Diameter (meters)	Power Output (kW)
10	25
17	100
27	225
33	300
40	500
44	600
48	750
54	1000
64	1500
72	2000
80	2500

Sources: Danish Wind Industry Association, American Wind Energy Association

DESIGN CONCEPTS: TURBINE BLADE DETAILS

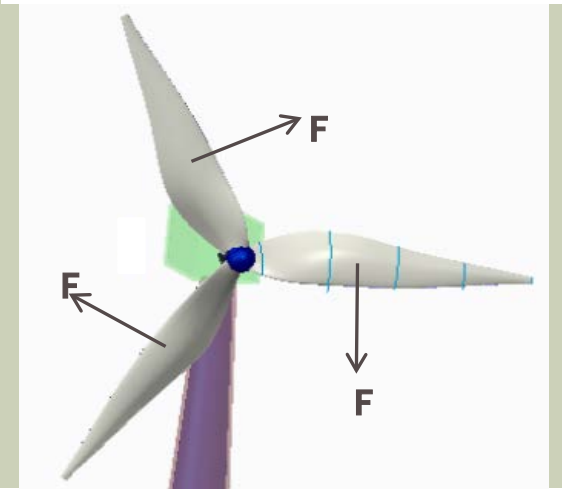
■ Three-Blade Configuration

Property	Value
Max rotational speed	19 rpm
Blade composition	Epoxy glass fiber + carbon fiber
Length per blade	9 m
Mass per blade	1,200 kg



■ Blade Forces

Force	Design
214 N	Per one blade
642 N	Per three blades



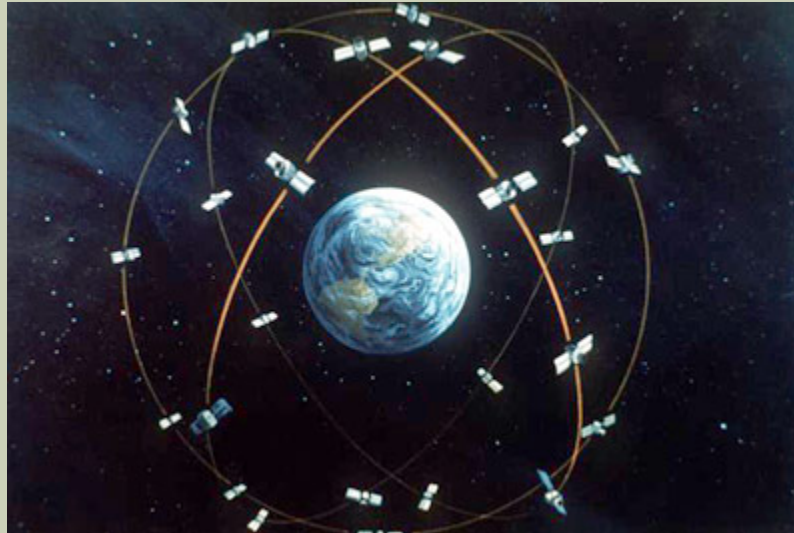
AUTONOMY PACKAGE

- Four main stages: Full Scale
 - GPS
 - Power Stage
 - Controller
 - Filter Stage
- Prototype
- Timing Delays
 - Simulate actually Turbine maneuvers



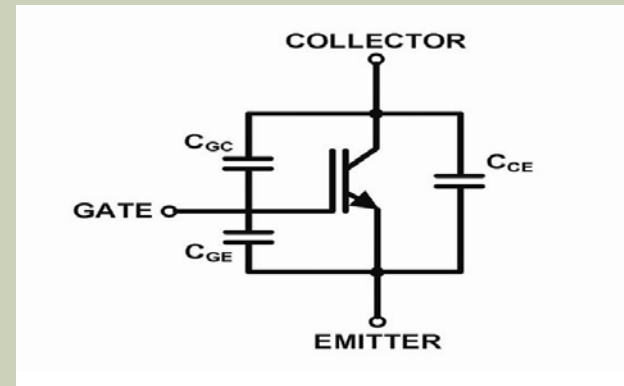
GPS

- Communication hub on land will send signal to the wind turbine giving it route to take
- Hardware onboard will interpret the signal and give the controller instructions



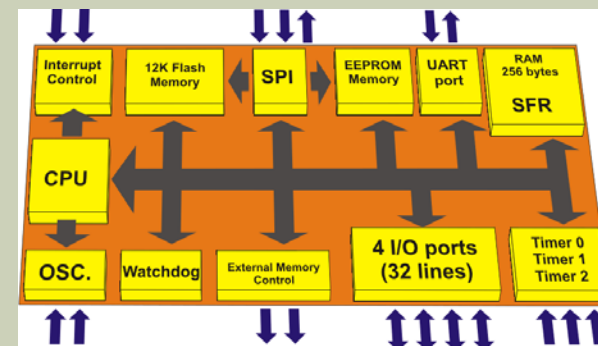
POWER STAGE

- Semiconductor switch arrays
- 6 different switches grouped into 3 pairs.
- Each bridge will be connected to a phase of the 3-phase AC motor.
- During operation the connection to the motor is closed using relays



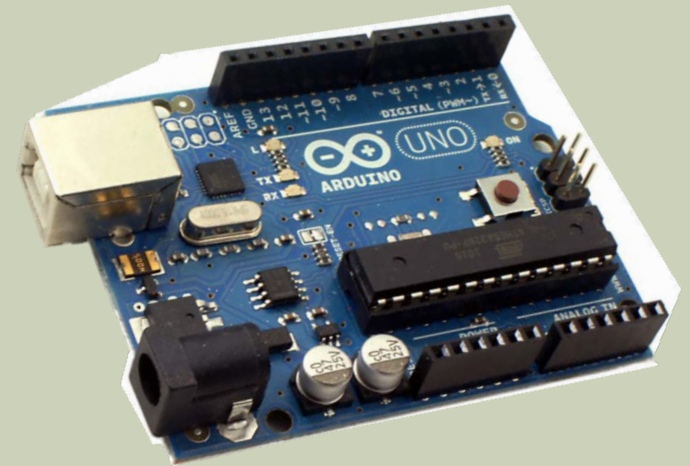
CONTROLLER

- Controller turns the IGBT switches on and off.
 - can turn the on and off up to 32,000/sec
- Main components of controller: Digital Signal Processor(DSP) and Safety processor(SP)
- DSP- Controls torque and charge behavior
- SP- monitors acceleration and the motor currents consistency.



DESIGN CONCEPTS: AUTONOMY

- Biggest contributor to industry
- Using Arduino to control motors
- Using timing delays to simulate real world application of GPS



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PROTOTYPE DESIGN CRITERIA

- **Autonomy-Static Location**
 - Arduino Technology
- **Serviceability and Rotation Limit**
 - Maximum Displacement of 5°
 - Ballast System
- **Efficiency of Electricity Generated**
 - Comparison Onshore vs. Offshore

PROTOTYPE

Parameter	Dimension (inches)
Height of Tower	8 in.
Width of Deck	18 in.
Length of Deck	24 in.
Truss Height	8 in.
Pontoon Diameter	3 in.
Length of Propellers	3 in.
Diameter of Motor Cones	2 in.

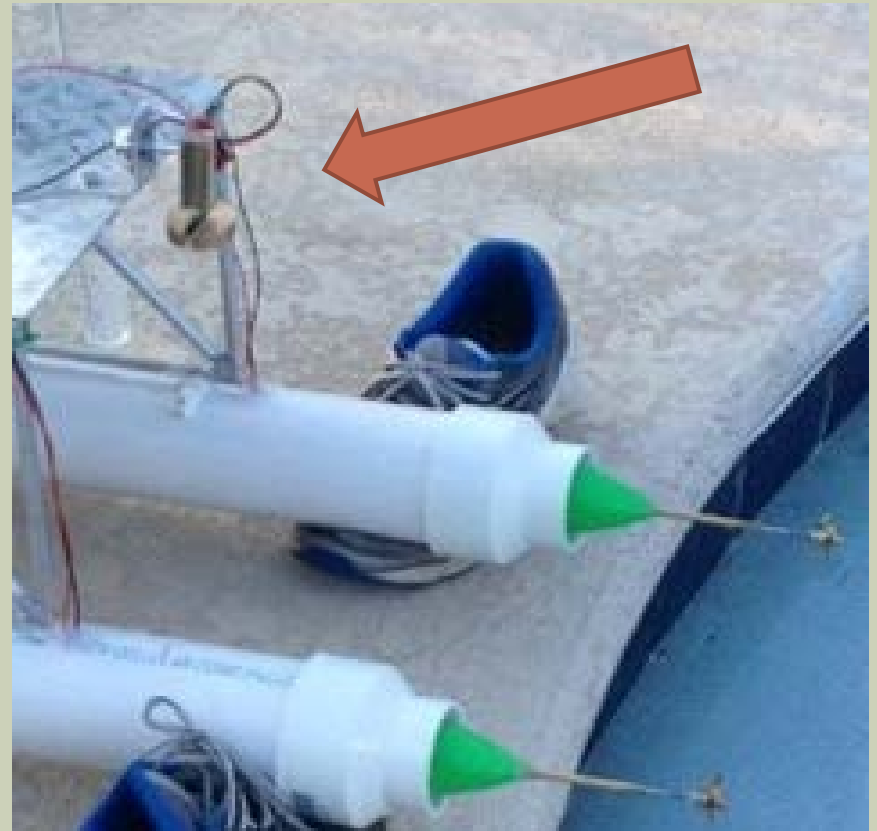


MODELING

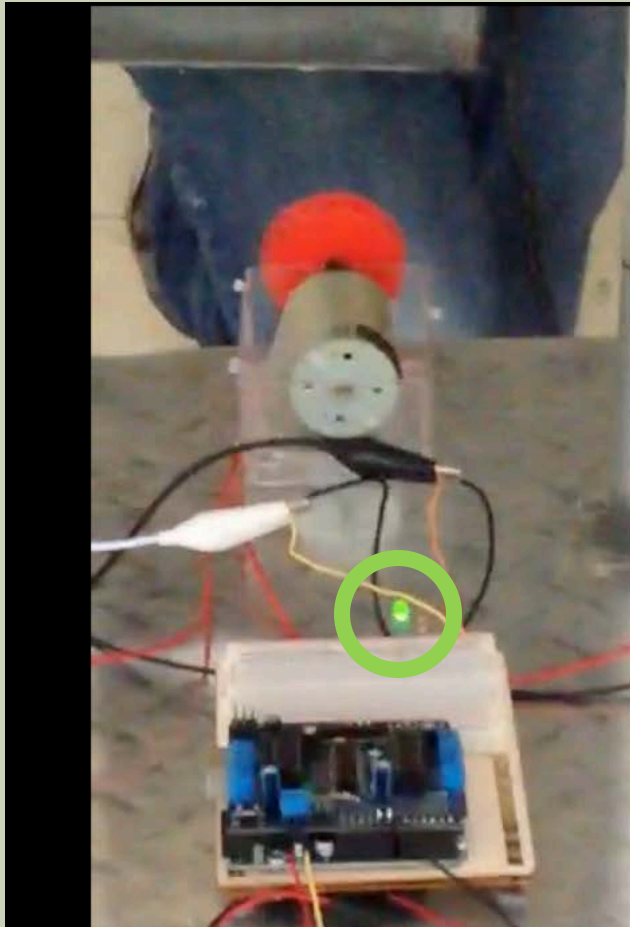
Ballasts



Pitch Sensor



TESTING



LED

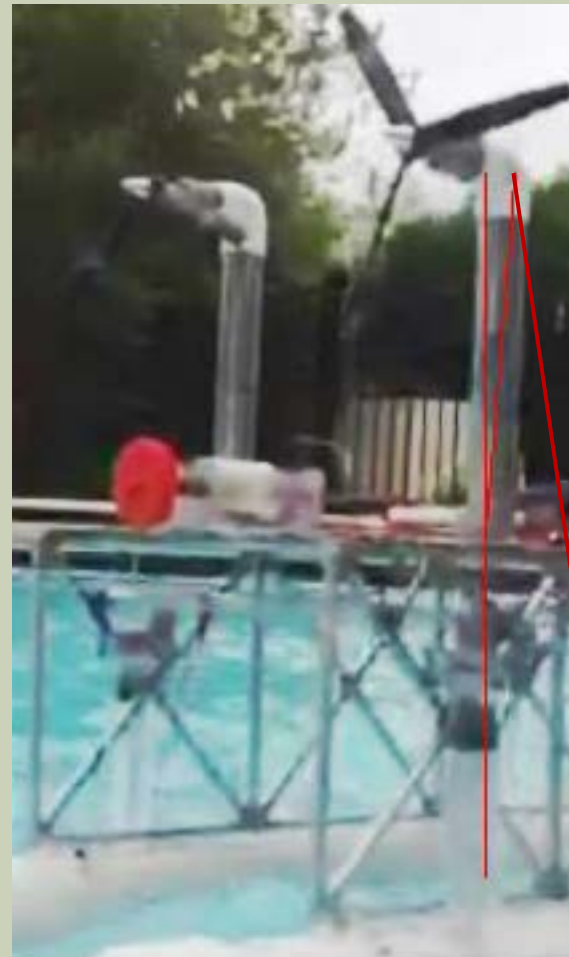


TESTING

■ Deflection Testing

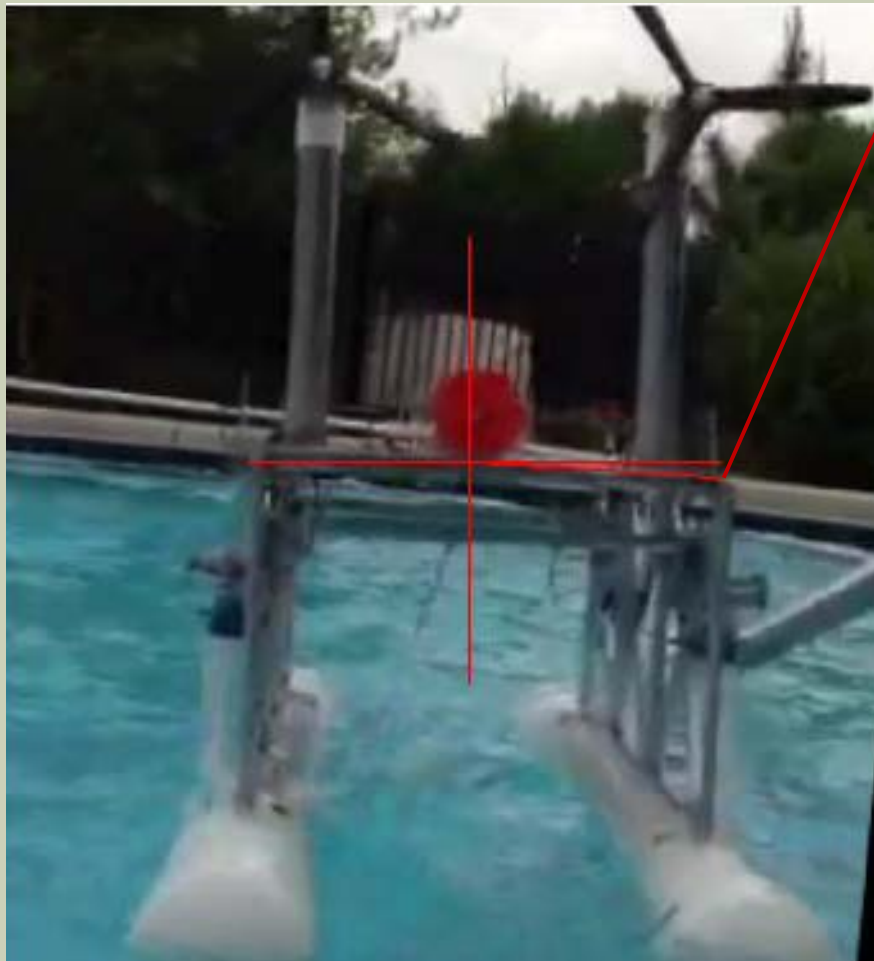
- About X axis
 - Waves
- About Y axis
 - Wind
 - Waves

**2" waves on prototype
= 17' waves on full scale**



**4 DEGREES OF
ROTATION**

TESTING



4 DEGREES OF
ROTATION

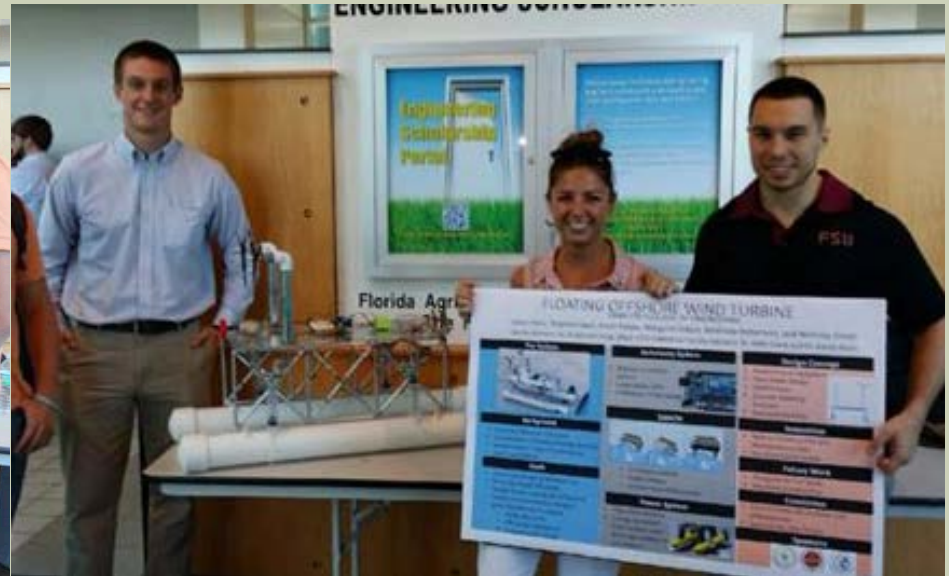
■ Results:

- Angle of Rotation = 4°
- Serviceability Limit = $3-5^{\circ}$



CONCLUSION

- Design Functional Offshore Wind Turbine
 - Innovate Existing Industry
 - Autonomy
- Construct Prototype
 - Demonstration of Power Generation
 - Testing



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FUTURE RECOMMENDATIONS

- **Specific Concerns for the Prototype**
 - Stability
 - GPS v. Timing Delays
 - Anchoring
 - Adjust proportions



THANK YOU

■ **QUESTIONS?**