

# Shear Stress Sensor Using Cholesteric Crystals

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## Group #3

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[eng.fsu.edu/me/senior\\_design/2013/team3](http://eng.fsu.edu/me/senior_design/2013/team3)

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# OVERVIEW

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- ▶ **Project Scope and Objectives**
- ▶ **Constraints**
- ▶ **Existing Technology**
- ▶ **Theory**
- ▶ **Concepts**
- ▶ **Decision Matrix**
- ▶ **Final Design**
- ▶ **Programming Needed**
- ▶ **Cost Analysis**
- ▶ **Schedule**

# Need Statement & Project Scope

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- ▶ **Need Statement**

- ▶ **Need in the market for a shear stress sensor that can be used outside the lab and decouple shear and normal stress**

- ▶ **Project Scope**

- ▶ **Create Testing Apparatus**
- ▶ **Determine if cholesteric crystals are able to measure shear stress**

# Objectives

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- ▶ **Create a testing apparatus using given materials and setup**
- ▶ **Test Liquid Cholesteric Crystals**
  - ▶ **Possible to decouple the pressure and shear stress?**
  - ▶ **Determine the range of forces that can be detected**
  - ▶ **Determine how temperature affects the crystals**
- ▶ **Repeat tests with a polymerized form of cholesteric crystals**

# Constraints

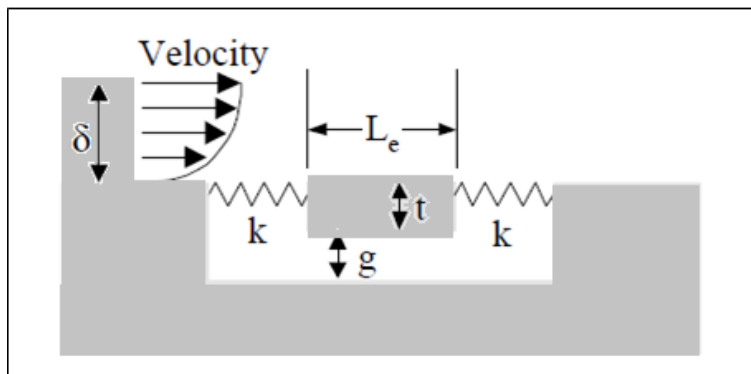
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- ▶ **Baseplate and mounting points have been created by a previous group**
- ▶ **Light source and wavelength sensor must be adjustable**
- ▶ **Cholesteric crystals must be independent of heat**

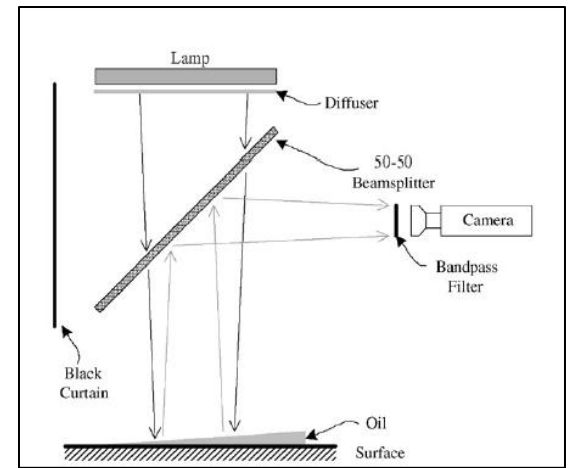


# Existing Technology

- ▶ **Microelectricalmechanical Systems (MEMS)**
  - ▶ **Devices that have been fabricated using silicon micromachining technology**
- ▶ **Thin-Oil Film**
  - ▶ **Oil thickness is measured via interferometry function of the local friction.**

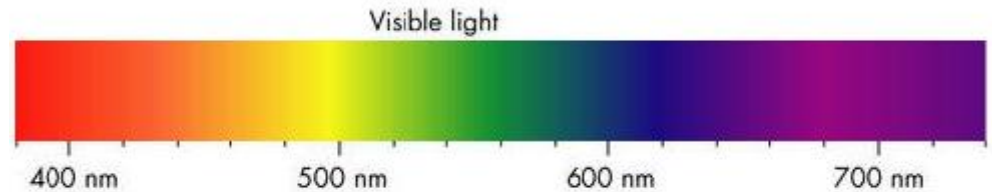
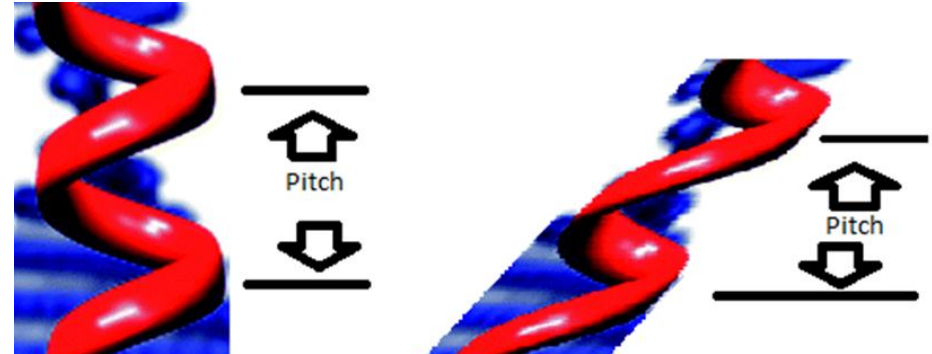
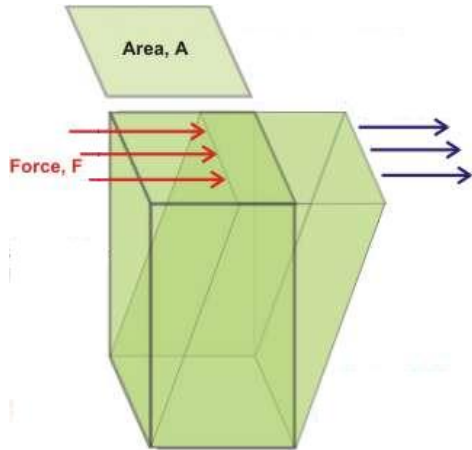


**MEMS**

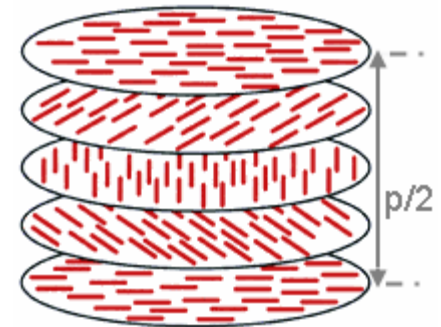


**Thin-Oil Film**

# Cholesteric Crystals



- ▶ **Helical Structure**
- ▶ **Layers with no positional ordering**
- ▶ **Pitch varies with the boundary conditions**
  - ▶ **i.e. electricity or forces**



# Theory

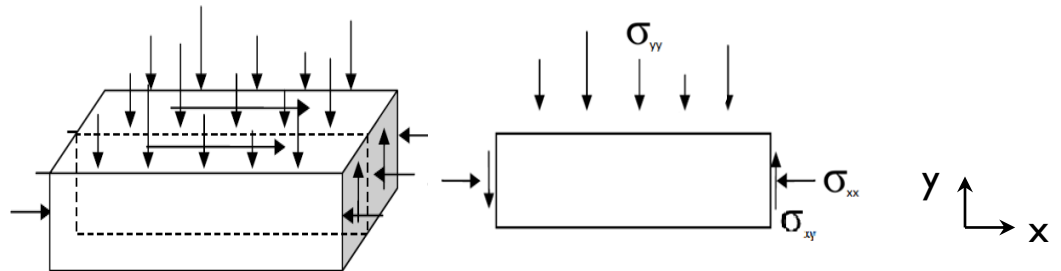
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## ▶ Plane Strain

$$\begin{aligned}\varepsilon_{zz} = \varepsilon_{xz} = \varepsilon_{yz} &= 0 \\ \sigma_{xz} = \sigma_{yz} &= 0\end{aligned}$$

$$\begin{bmatrix} \sigma_{xx} \\ \sigma_{yy} \\ \sigma_{xy} \end{bmatrix} = \frac{E}{(1+\nu)(1-2\nu)} \begin{bmatrix} (1-\nu) & \nu & 0 \\ \nu & (1-\nu) & 0 \\ 0 & 0 & \left(\frac{1-2\nu}{2}\right) \end{bmatrix} \begin{bmatrix} \varepsilon_{xx} \\ \varepsilon_{yy} \\ \varepsilon_{xy} \end{bmatrix}$$

$$\begin{aligned}\sigma_{xx} &= c_{11}\varepsilon_{xx} + c_{12}\varepsilon_{yy} \\ \sigma_{yy} &= c_{12}\varepsilon_{xx} + c_{11}\varepsilon_{yy} \\ \sigma_{xy} &= c_{66}\varepsilon_{xy}\end{aligned}$$



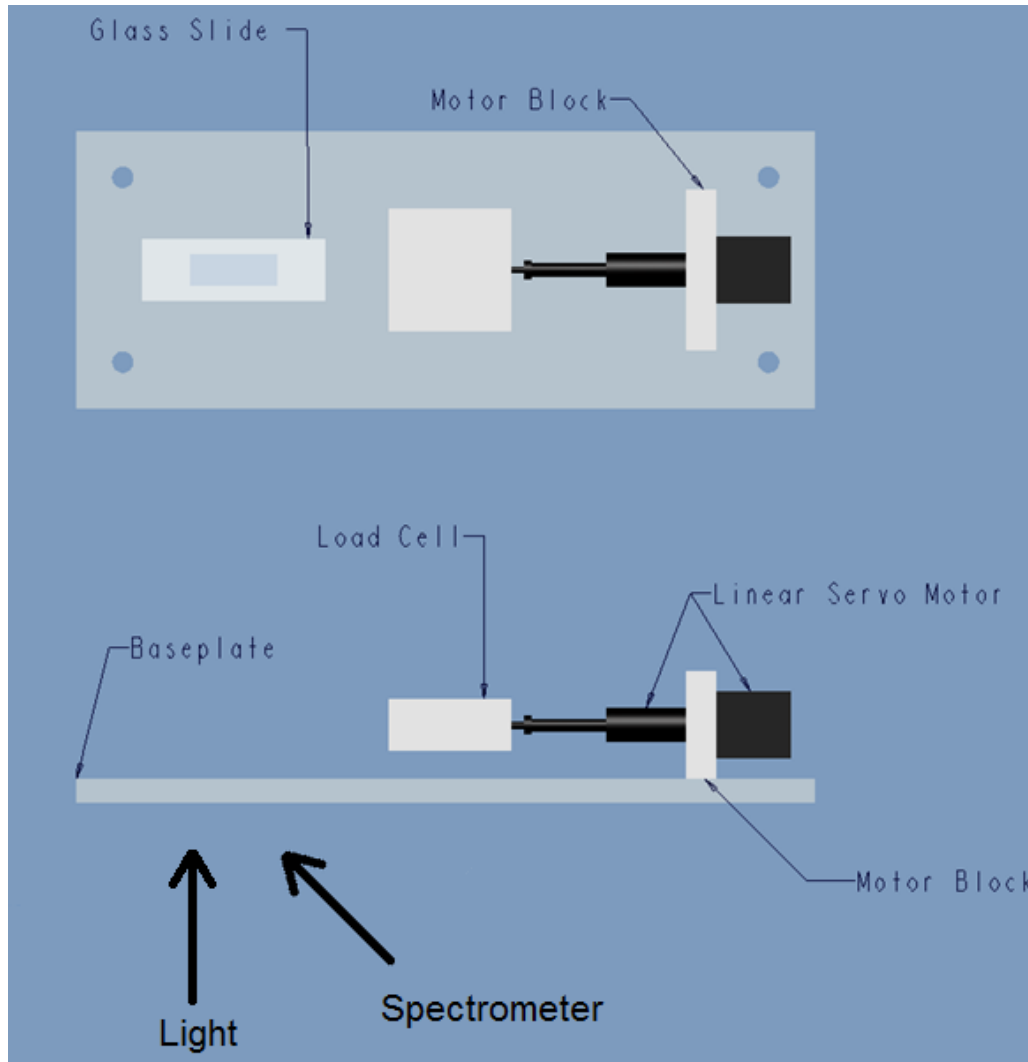
## ▶ Material – Liquid Crystals

▶  $\nu = 0.3$   $E = 500\text{MPa}$



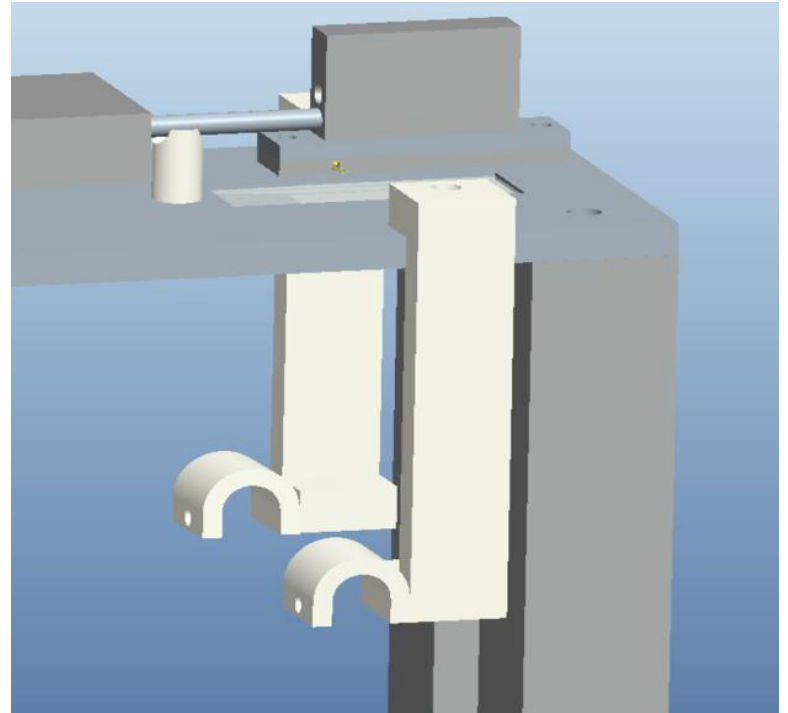
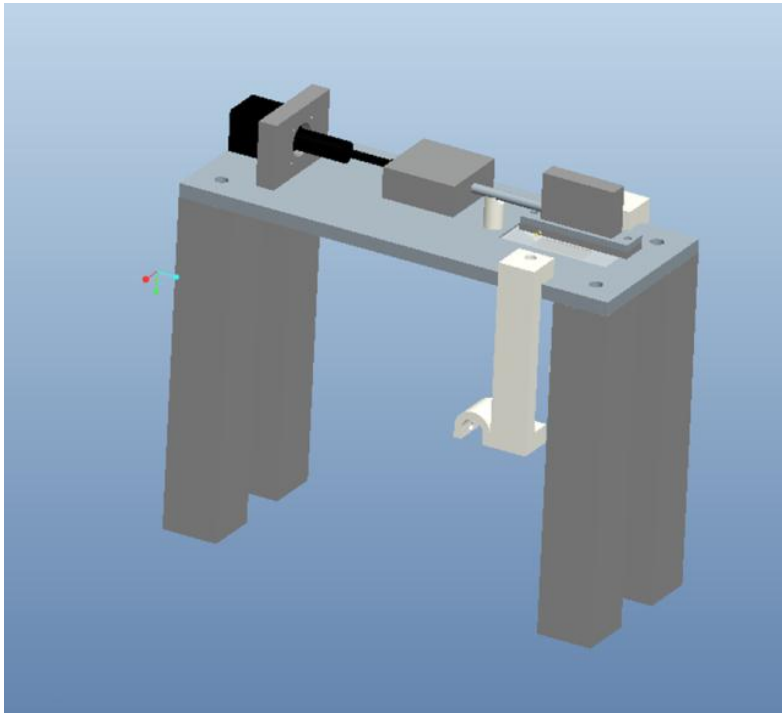
# Given Parts and Design

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# Concept 1

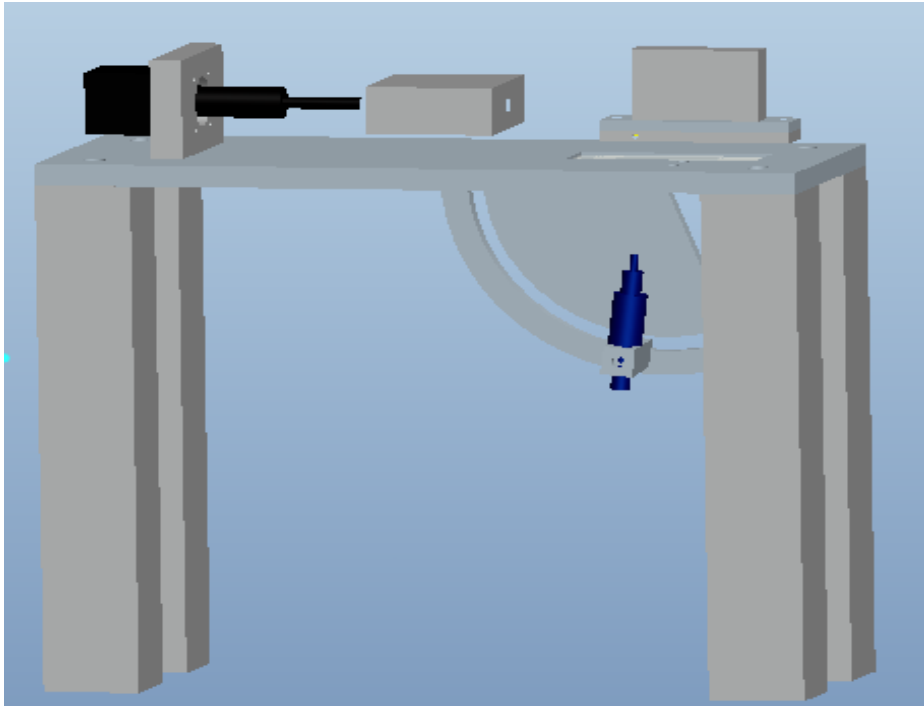
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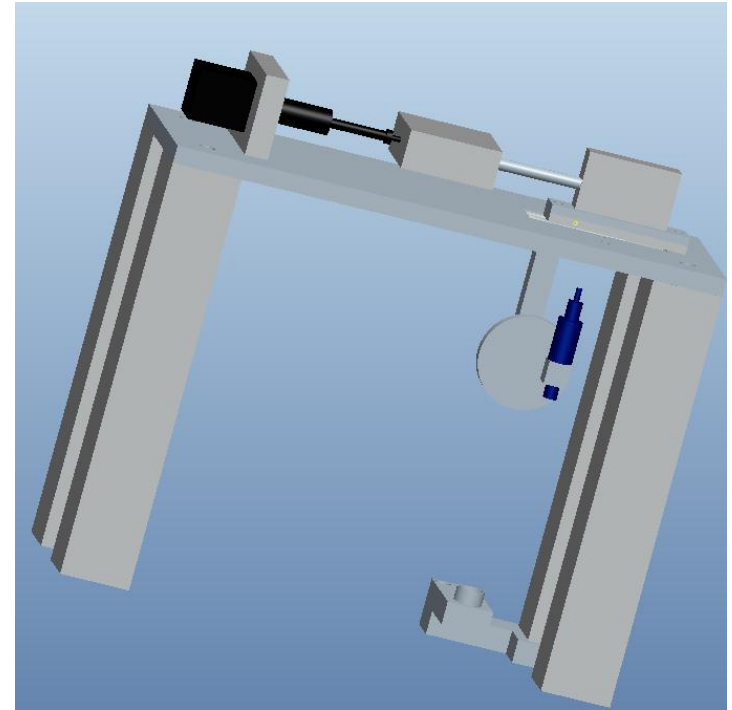
# Concepts 2 & 3

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## Concept #2



## Concept #3



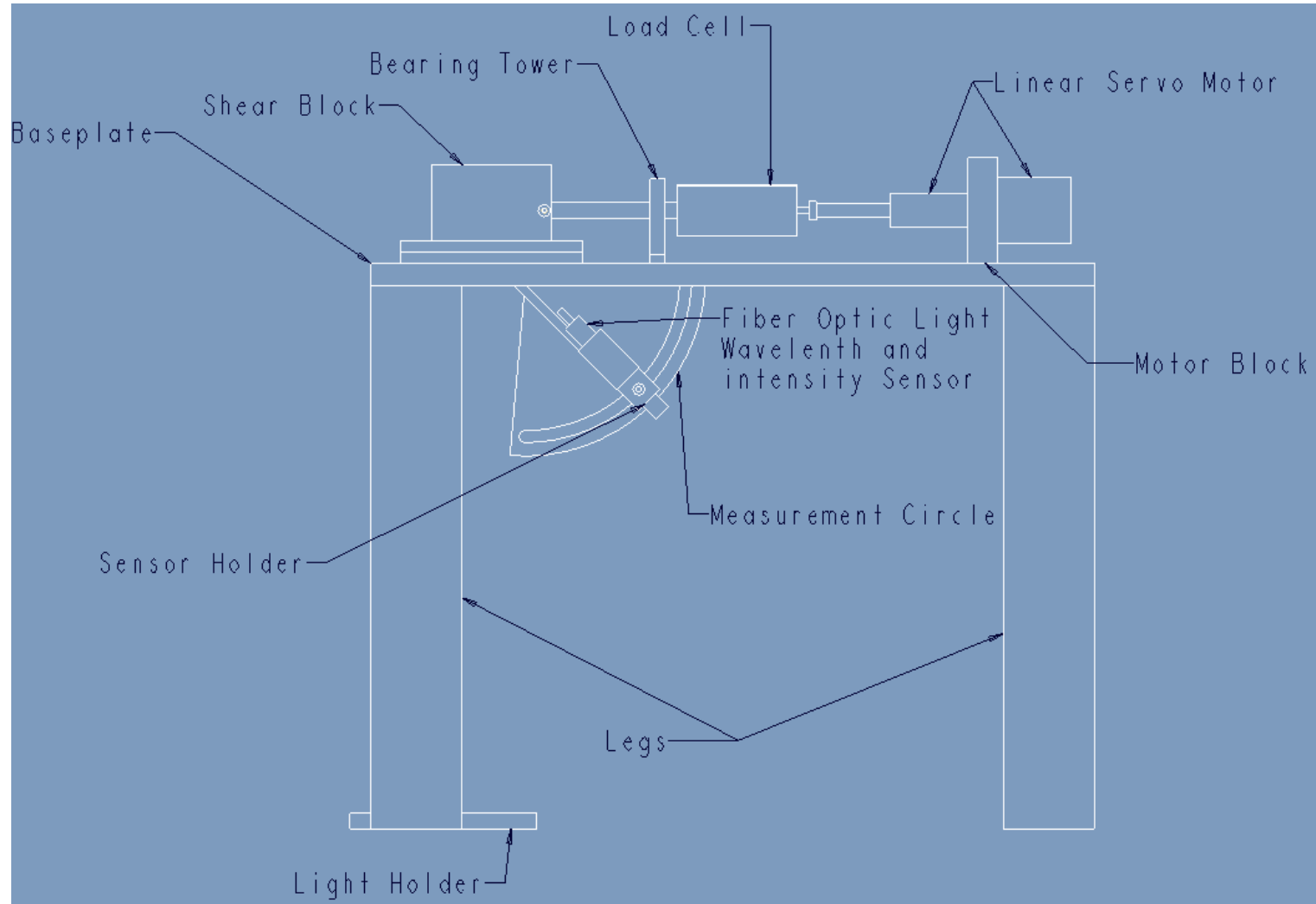
# Decision Matrix

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		Concept 1		Concept 2		Concept 3	
	Weight	Score	Weighted	Score	Weighted	Score	Weighted
Ease of Use	0.2	2	0.4	4	0.8	4	0.8
Reproducibility	0.3	3	0.9	5	1.5	2	0.6
Accuracy	0.3	2	0.6	4	1.2	1	0.3
Cost	0.15	3	0.45	2	0.3	3	0.45
Size	0.05	2	0.1	3	0.15	4	0.2
Total	1		2.45		3.95		2.35

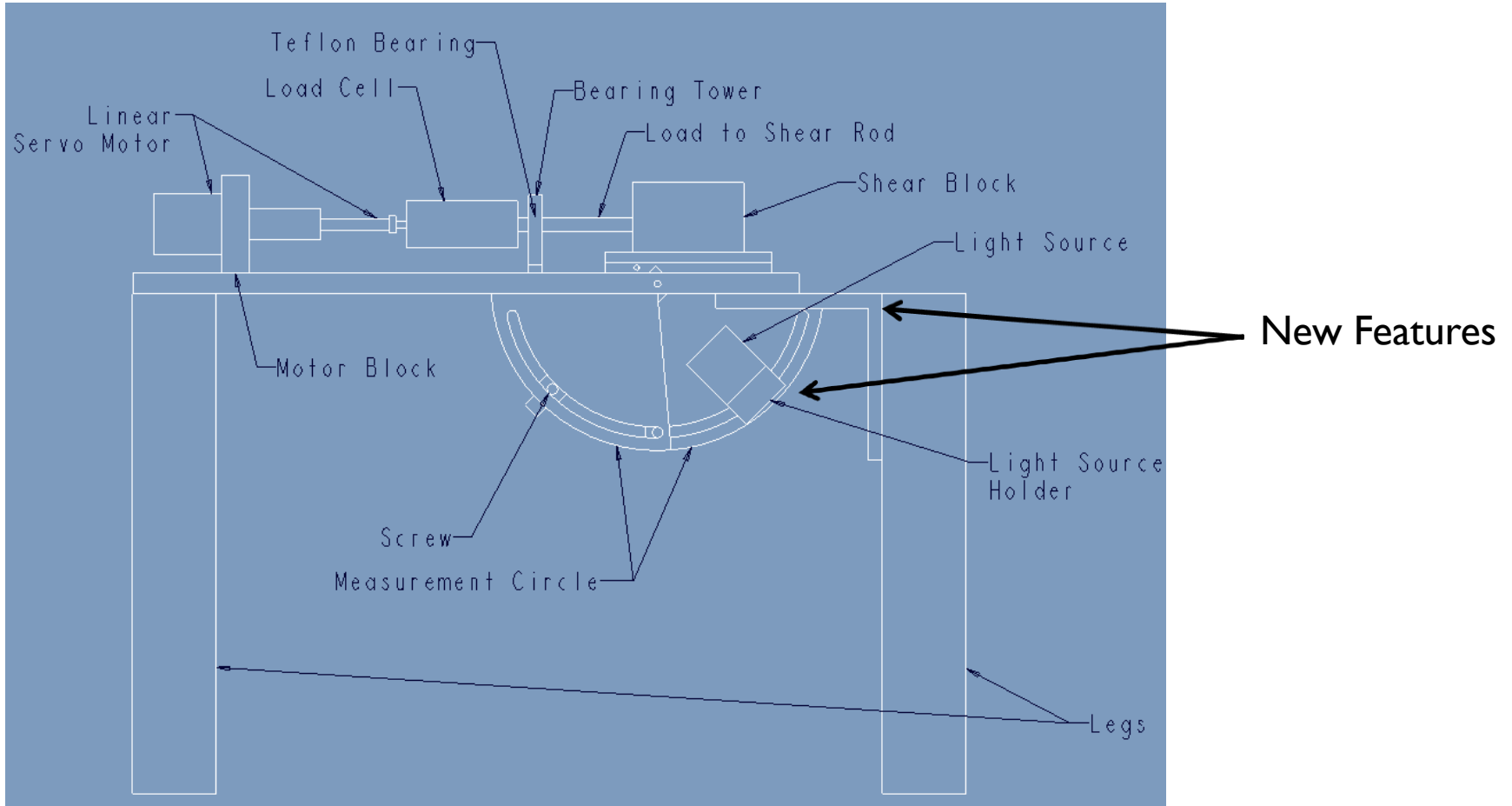
► **Final Design Selection: Concept 2**

# Interim Design

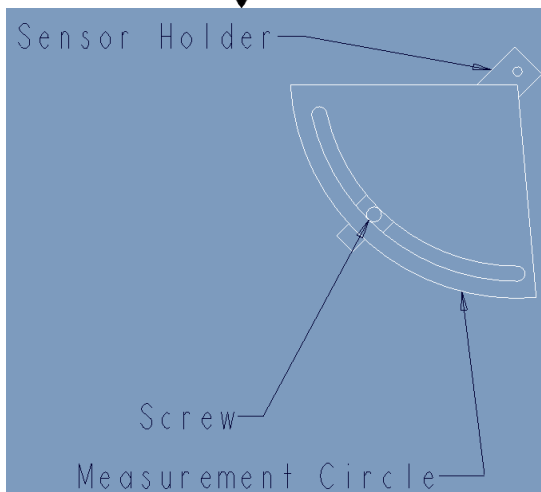
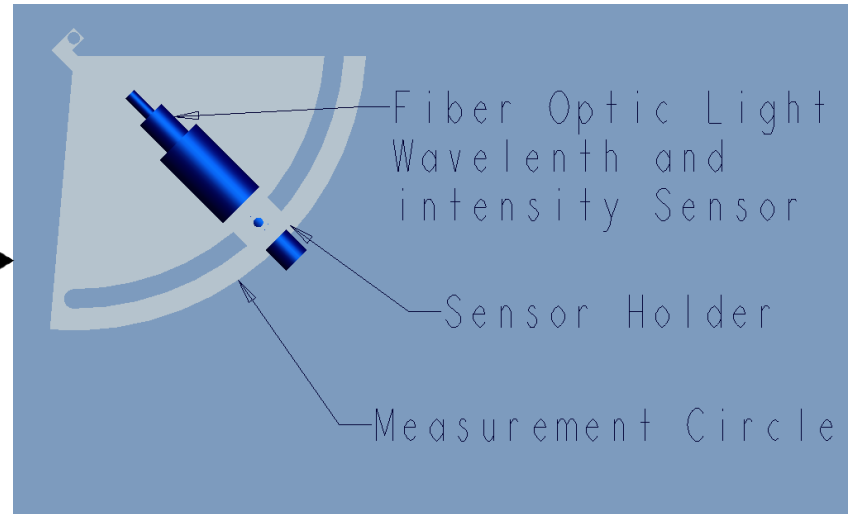
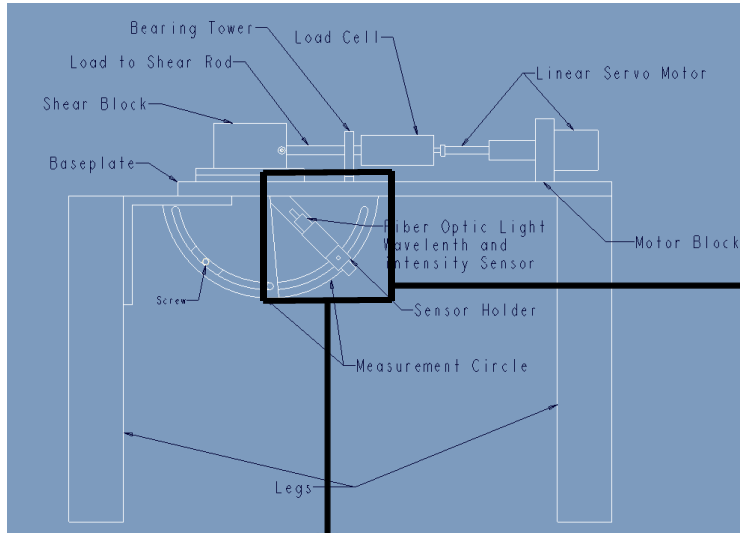


# Final Design

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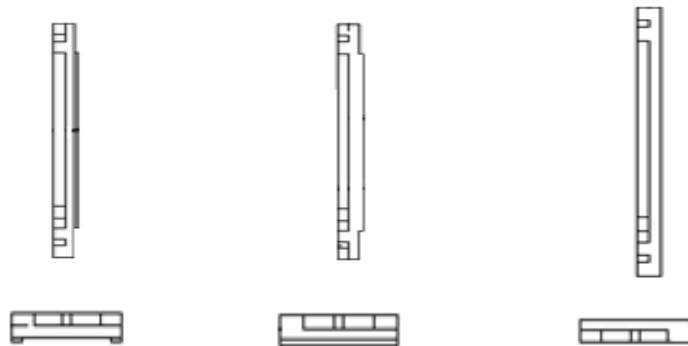
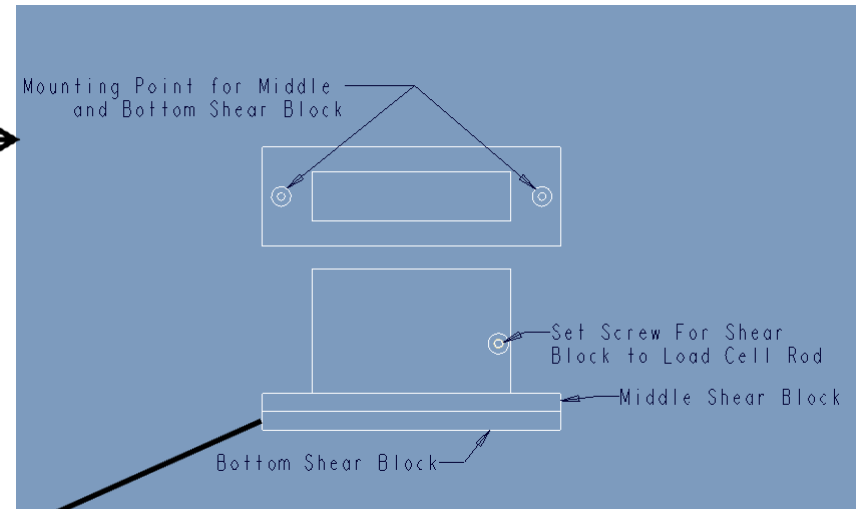
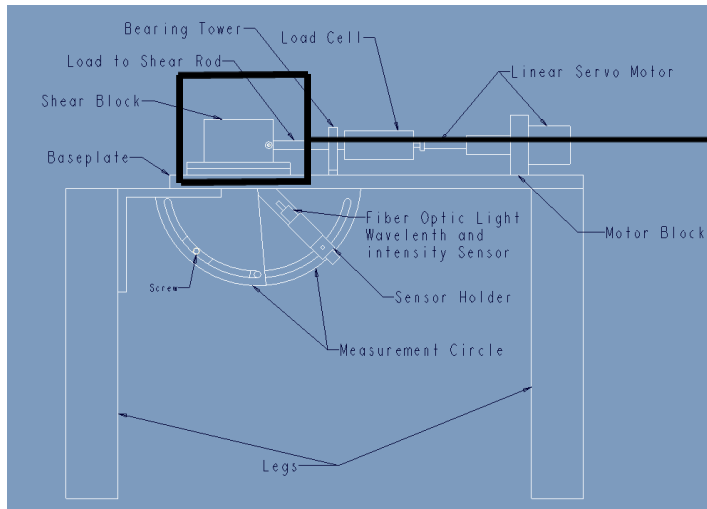


# Final Design



- ▶ **A fastener will be used to set the location of the sensor and LED**

# Final Design



U-Shape    Extended Shape    Flat-Flush Shape

► **Bottom Shear Block holds the heat pad and is modular so different block types can be tested**

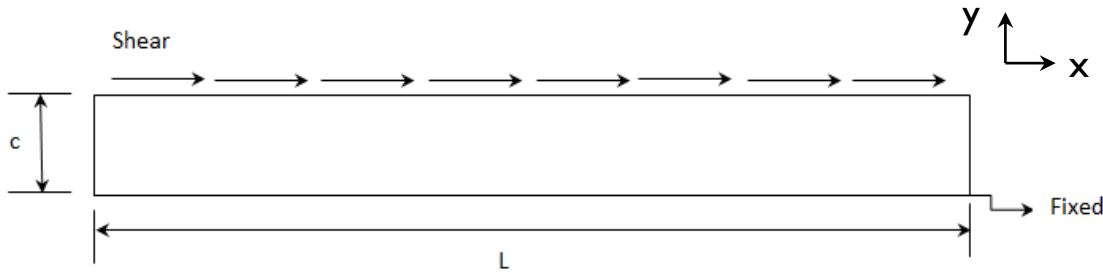


# LabView

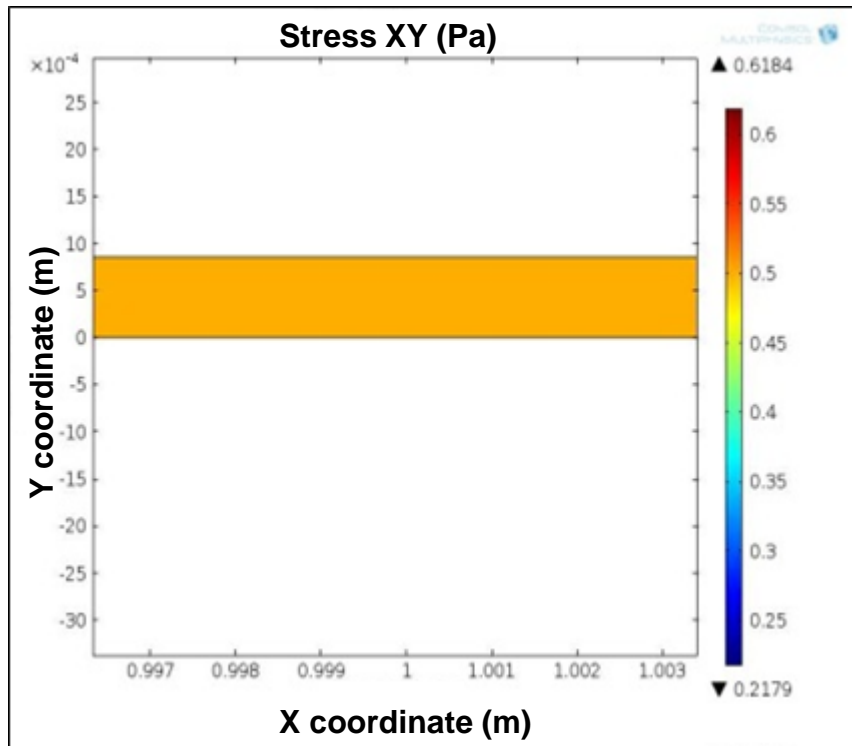
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- ▶ **Correlation to shear load and voltage**
- ▶ **Load cell, servo-motor, spectrometer**
- ▶ **All need to start at the same time – record information**
- ▶ **Import data to MATLAB**

# Simulation – FEM (Finite Element Method)



➔ **Constant Load  
0.5Pa**



Thin film -  $L=2000$  (c)

## Verification - Theory

$$\sigma_{xy} = c_{66}\epsilon_{xy}$$

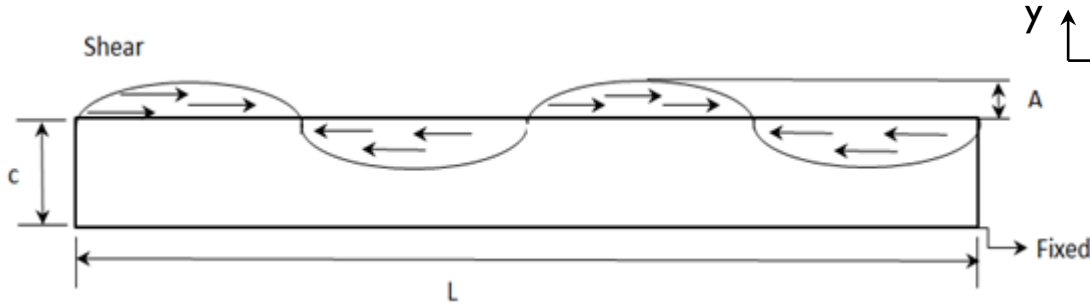
$$\epsilon_{xy \text{ numerical}} = 26 \times 10^{-10}$$

$$\sigma_{xy \text{ analytical}} = (1.92 \times 10^8)(26 \times 10^{-10}) = \mathbf{0.4992 \text{ Pa}}$$

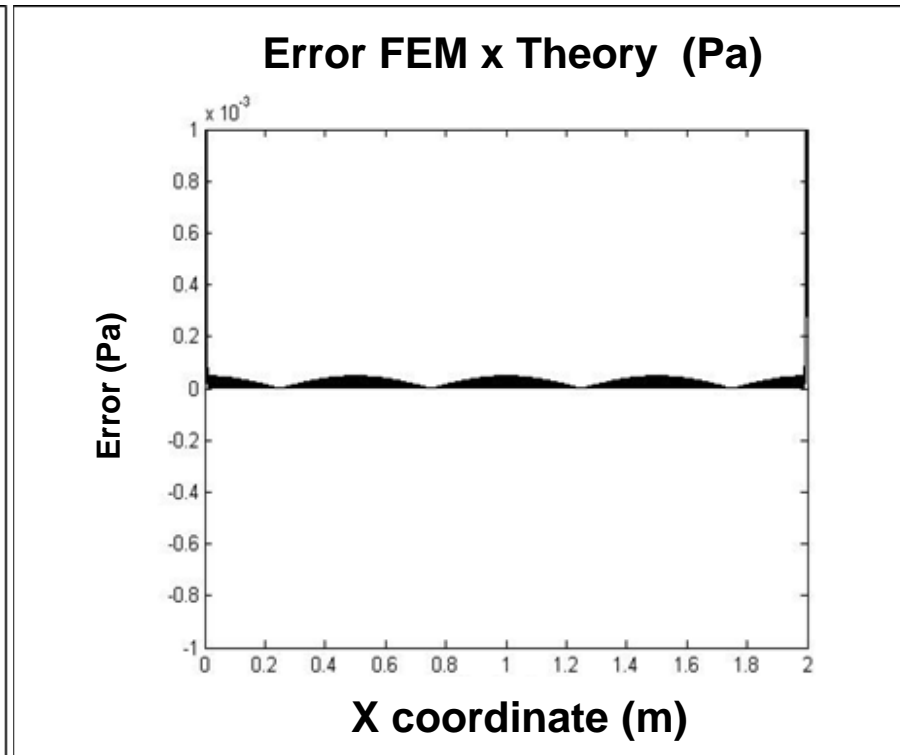
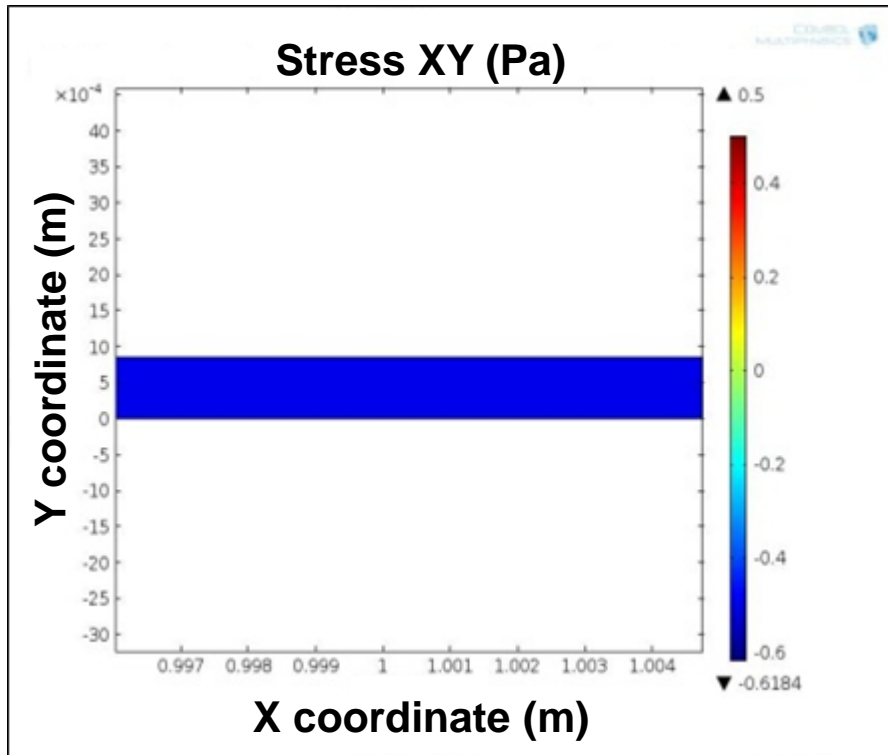
$$\sigma_{xy \text{ numerical}} = \mathbf{0.5 \text{ Pa}}$$

$$\sigma_{xy \text{ numerical}} \approx \sigma_{xy \text{ analytical}}$$

# Simulation – FEM (Finite Element Method)



➔ **Cosine Load**  
 $0.5 \cos((4\pi/L)*x)$  Pa



# Cost Analysis

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Part	Unit Price	Quantity	Price
Teflon Bearing	\$3.11	1	\$ 3.11
Insulation	\$9.03	1	\$9.03
Heat sheet	\$38.90	1	\$38.90
Fasteners	- -	- -	\$21.84
LEDs	\$23.74	3	\$71.22
Liquid Crystals	\$75.00	3	\$225.00
<b>Total</b>			<b>\$369.10</b>

# Cost Analysis

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## Parts Supplied

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Part	Quantity	Price
Aluminum	- -	\$64
Load Cell	1	\$935
Fiber Optic Spectrometer	1	\$2775
Linear Servo Motor	1	\$75
Software	1	\$60
	<b>Total</b>	<b>\$3909</b>

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# Schedule

Task Name	Q3			Q4			Q1			Q2			Jul
	Jul	Aug	Sep	Oct	Nov	Dec	Jan	Feb	Mar	Apr	May	Jun	
1 <b>Apparatus Progress</b>				Apparatus Progress									
2 Light Source holder				Light Source holder									
3 Design Concept				Design Concept									
4 Make ProE Drawings				Make ProE Drawings									
5 Machine Shop					Machine Shop								
6 Spectrometer Holder				Spectrometer Holder									
7 Design Concept				Design Concept									
8 Make ProE Drawings				Make ProE Drawings									
9 Machine Shop					Machine Shop								
10 Shear Block				Shear Block									
11 Design Concept				Design Concept									
12 Make ProE Drawings				Make ProE Drawings									
13 Machine Shop					Machine Shop								
14 <b>Calibration of Equipment</b>				Calibration of Equipment									
15 Load Cell					Load Cell								
16 Spectrometer					Spectrometer								
17 Linear Servo Motor						Linear Servo Motor							
18 <b>Testing</b>						Testing							
19 Static						Static							
20 Dynamic						Dynamic							
21 Temp. Dependence						Temp. Dependence							
22 <b>Analysis</b>						Analysis							
23 Static						Static							
24 Dynamic						Dynamic							
25 Temp. Dependence						Temp. Dependence							
26 <b>Evaluation of Results</b>						Evaluation of Results							
27 Sensor Design						Sensor Design							
28 Comparison to Others						Comparison to Others							
29 Evaluate Vehicles						Evaluate Vehicles							



# Questions/Comments

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# Purchase Order

## McMaster-Carr

Part	Description	Quantity	Unit Price
Teflon Bearing	Sleeve Bearing for 1/4 " shaft diameter, 1/4 " length	1	\$ 3.11 each
Insulation	Ultra-Thin Insulation	1	\$9.03 each
Heat sheet	Ultra-Thin Heat Sheet- 10 Watts per inch <sup>2</sup>	1	\$38.90 each
M2.5x45 Screw- 3mm	18-8 SS Metric Pan Head Screw- M 2.5x45- Length 3mm (Pack of 100)	1 pack	\$4.48
M2.5x45 Screw- 10mm	18-8 SS Metric Pan Head Screw- M 2.5x45- Length 10mm (Pack of 100)	1 pack	\$ 5.21
M2.5x45 Screw 20mm	18-8 SS Metric Pan Head Screw- M 2.5x45- Length 20mm (Pack of 100)	1 pack	\$6.55
10-24 Screw- 3/4 in.	316 SS Pan Head Screw 10-24 Thread- Length 3/4 in. (Pack of 25)	1 pack	\$5.61



# Purchase Order

## LED Supply

Part	Description	Quantity	Unit Price
LED	Carclo 20mm Luxeon Rebel-EndorStar Optic	1	\$5.99
Lens	Medium Ripple Lens and Lens holder (19° Illumination Pattern)	1	\$3.00
Lens Color	Neutral- White	--	--
Case	Aluminum LED Housing with 1/2" NPT Thread w/ 6" wire leads	1	\$14.75
<b>Subtotal</b>			<b>\$23.74</b>
<b>Project Total</b>			<b>\$90.08</b>

# Purchase Order

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## Pressure Chemical

Product	Description	Quantity	Unit Price
Liquid Crystals	Thermochromic Liquid Crystal Kit	3	\$75.00
<b>Total</b>			<b>\$225.00</b>

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# Summary

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- ▶ **Apparatus design is complete**
- ▶ **Machine shop is machining parts**
- ▶ **Parts have been ordered and received**
- ▶ **Programming has begun this month**
- ▶ **Testing will commence once programming and parts are completed**

# Current Shear Stress Sensors

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- ▶ **Measurement of skin-friction**
  - ▶ importance in aircraft industry
  - ▶ reduction in drag at cruise directly translates into a reduction in fuel consumption
- ▶ **Techniques**
  - ▶ Micro-Machined Sensors (MEMS)
  - ▶ Thin-oil-film Techniques
  - ▶ Liquid Crystal Techniques

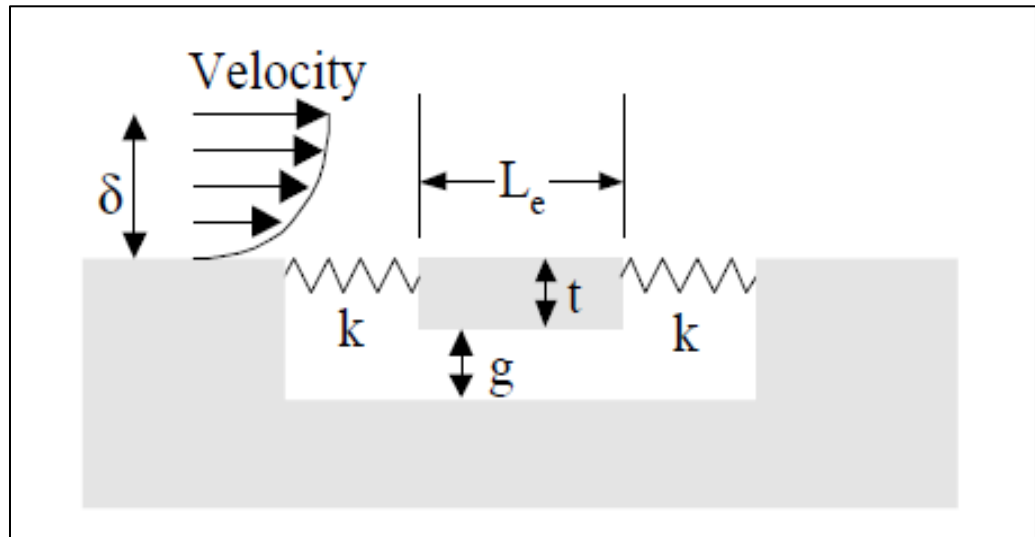
# MEMS

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- ▶ **Devices that have been fabricated using silicon micromachining technology**
- ▶ **High-resolution, time-resolved, quantitative fluctuating turbulence measurements in a controlled wind tunnel environment**
- ▶ **Open nature of these sensors is not well suited for dirty environments in which debris may be trapped in the sensor gaps**

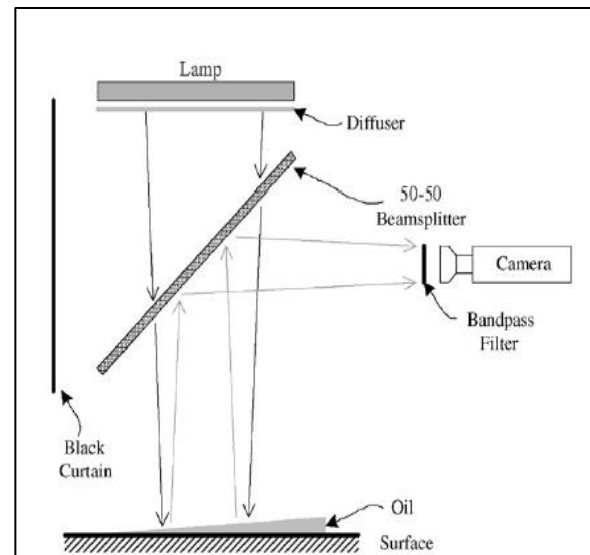
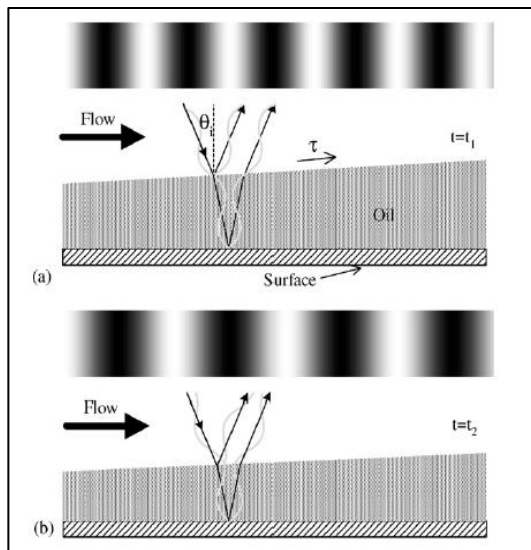
# MEMS

- ▶ Types – Direct sensors, thermal sensors and laser based sensors
- ▶ Direct sensors – Measure integrated force produced by the wall shear-stress on a flush movable “floating” element
- ▶ Displacement of the floating element – function of wall shear stress



# Thin-Oil Film

- ▶ Quasi direct means of measuring skin-friction
- ▶ The motion of oil film is sensitive to shear-stress, gravity, pressure gradients, surface curvature of the oil and surface tension
- ▶ Oil thickness is measured via interferometry – function of the local skin-friction



# Thin-Oil Film

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- ▶ **Types - Single points, line and image techniques (1D and 2D)**
- ▶ **-Image techniques 2D analysis**
- ▶ **Surface imaging skin-friction - SISF**
- ▶ **-Advantages**
- ▶ **Range of 4% of uncertainty – two images during a single run**
- ▶ **Method is only sensitive to shear stress**
- ▶ **-Limitations**
- ▶ **It requires at least two images acquired during a test**
- ▶ **Complexity**

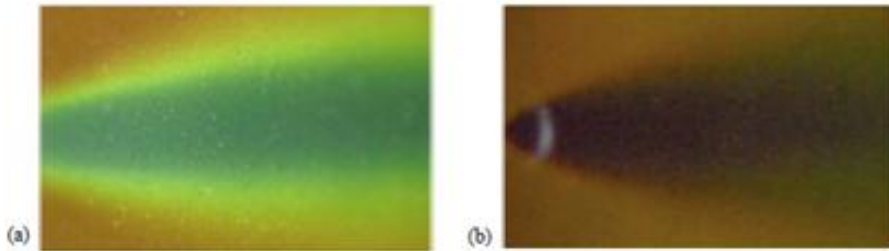


# Liquid Crystal Coating

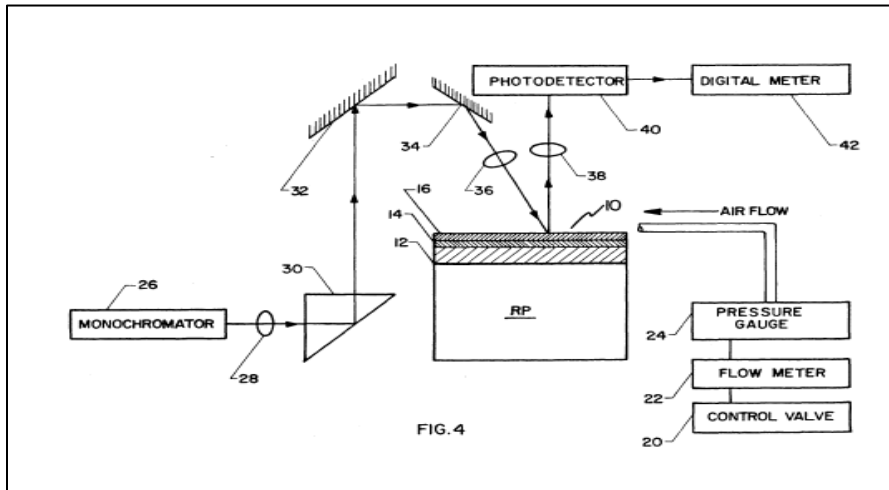
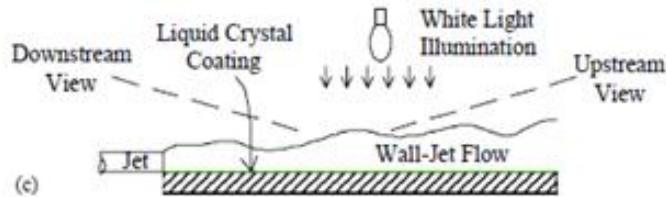
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- ▶ **-Advantages**
- ▶ **Exhibit chemical stability so that they perform well over a reasonable interval**
- ▶ **Can be used in dirty environments as it is not dependent on electricity**
- ▶ **-Limitations**
- ▶ **Optical access, calibration and accuracy**
- ▶ **The color observed is dependent on illumination and observation angles**
- ▶ **The coating degrades with time, and, due to the exposure of shear sensitive liquid crystals to the flow, reapplication is often necessary**

# Liquid Crystal Coating



- ▶ (a) Downstream view, (b) upstream view, (c) schematic of the flow field [1]



- ▶ Patent Number 5223310 - The laminate structure comprises a liquid crystal polymer substrate attached to a test surface of an article [3]